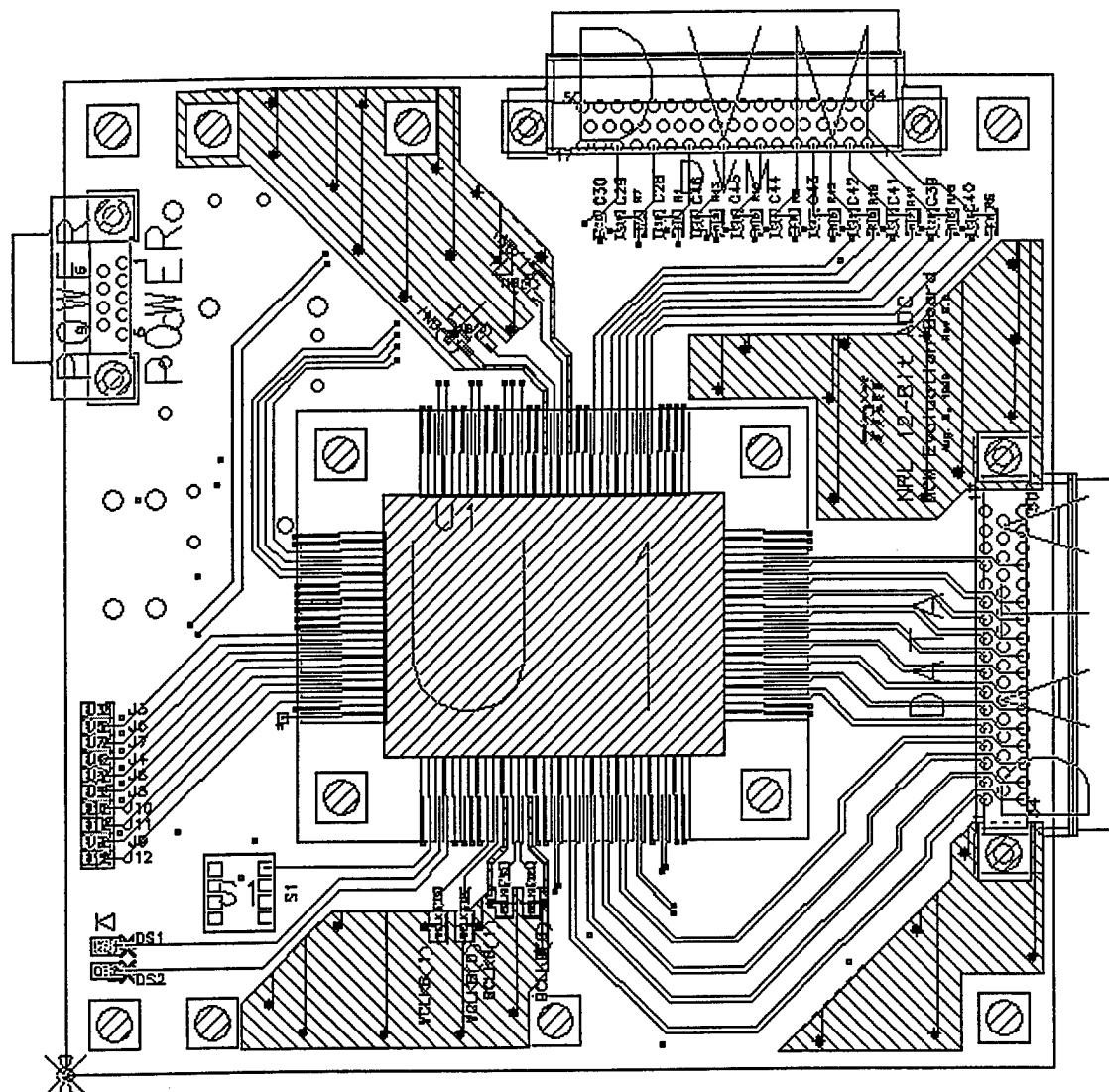


**NRL 12-Bit, 213 Msps ADC
HSAD9 MCM Evaluation Board**



December 8, 1999

Khanh Thai

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Table of Contents

1.	Evaluation Board Overview	1
1.1.	Block Diagram	1
2.	Breadboard Interfaces.....	2
2.1.	Analog Interface	2
2.2.	BClock Interface.....	2
2.3.	WCLK Interface	3
2.4.	ADC Data Interface	3
2.5.	Controller Interface	4
2.6.	DVM Sense	4
2.7.	Power.....	5
2.7.1.	Connector Pinout.....	5
2.7.2.	Power consumption	5
2.8.	Test Mode Select Dip Switch	6
2.8.1.	Temperature Logic Override – Sw1	6
2.8.2.	FlagL and FlagH DVM Sense Lines Control – Sw2 and Sw3	6
2.8.3.	Not Used – Sw4.....	6
2.9.	Evaluation Board Mechanical Drawings.....	6
2.10.	Heatsink and Clamp	6
3.	HSAD9 MCM	10
3.1.	Mechanical Drawings.....	14
3.2.	AMAD19 – 12 Bit ADC.....	15
3.3.	DAC8800 – Octal DAC.....	15
3.4.	OP400 – Quad OpAmp	16
3.5.	LM385 – 1.2V Voltage Reference	16
3.6.	A1225XL – Calibration FPGA.....	17
3.7.	X20C16 – EEPROM	19
4.	Breadboard Schematics	21
5.	Bill of Material	22
6.	Breadboard Layout Plots	23

Table of Figures

Figure 1-1: MCM Evaluation Board Block Diagram.	1
Figure 2-1: Analog Input Interface.	2
Figure 2-2: BCLOCK Interface.	2
Figure 2-3: WCLK Interface.....	3
Figure 2-4 : Data Output Interface.....	3
Figure 2-5: Evaluation Board Mechanical Dimensions.	7
Figure 2-6: Heatsink Mechanical Drawing.....	8
Figure 2-7: Top Clamp Mechanical Drawing.....	8
Figure 2-8: Bottom Clamp Mechanical Drawing.	9
Figure 3-1: HSAD9 MCM Layout.....	10
Figure 3-2: HSAD9 MCM Mechanical Dimensions.	14
Figure 3-3: Calibration DAC Serial Interface.....	16
Figure 3-4: ADC Reference Generation.	17
Figure 3-5: Calibration FPGA Block Diagram.	18
Figure 3-6: Revised Clock Logic Block Diagram.	19

Table of Tables

Table 2-1: Data Connector Pin Assignment.	4
Table 2-2: Controller Interface Connector Pin Assignment.....	4
Table 2-3: DVM Sense Connector Pinout.	5
Table 2-4: Power Connector Pinout.....	5
Table 2-5: MCM Evaluation Board Power consumption.	5
Table 2-6: Temperature Logic Override Switch Settings.	6
Table 2-7: S/H Override Switch Settings.....	6
Table 3-1: HSAD9 MCM Pin Description.	10
Table 3-2: TRIM DACs.....	15
Table 3-3: EEPROM Memory Configuration.....	19

1. Evaluation Board Overview

The MCM Evaluation Board is a 6" by 6" test fixture designed for evaluating the HSAD9 MCM, a completely self-contained ADC multi-chip module that digitizes incoming differential analog signals to 12-bit resolution at a 213 Msps maximum sample rate. Data is output through a 50 pin D connector with LVDS logic levels. The MCM Evaluation Board functions very similarly to the AMAD19 12-bit ADC Breadboard. Its circuitry is very similar as well, with the major components that were once on the Breadboard now packaged on the HSAD9 MCM. The MCM is comprised of five major circuit blocks: the AMAD19 custom GaAs HBT circuit, a Calibration FPGA, a non-volatile Ram, two octal, 8-bit DACs, and reference generation circuitry. Many comparisons and references to the AMAD19 Breadboard document--1999-D502-020, "NRL 12-Bit, 213 Msps ADC Breadboard and Calibration FPGA," by T. Zylman and K. Thai--will be made throughout this document.

1.1. Block Diagram

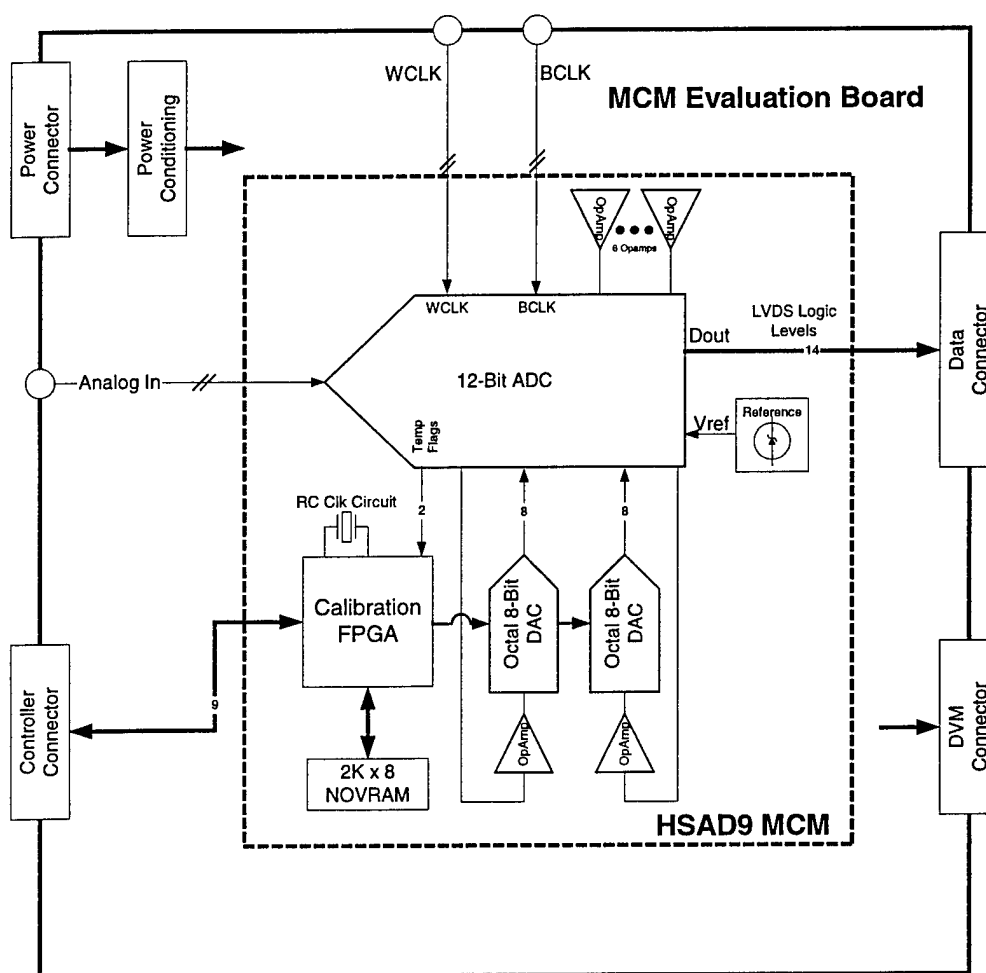


Figure 1-1: MCM Evaluation Board Block Diagram.

2. Evaluation Board Interfaces

Seven separate interfaces are provided on the Evaluation Board, and are described below.

2.1. Analog Interface

Differential analog input with SMA jack connectors on the edge of the Evaluation Board. Both sides of the differential signal are terminated with $50\ \Omega$ on the AMAD19 chip itself. See Figure 2-1. An optional phase splitter may be used to drive the ADC input differentially.

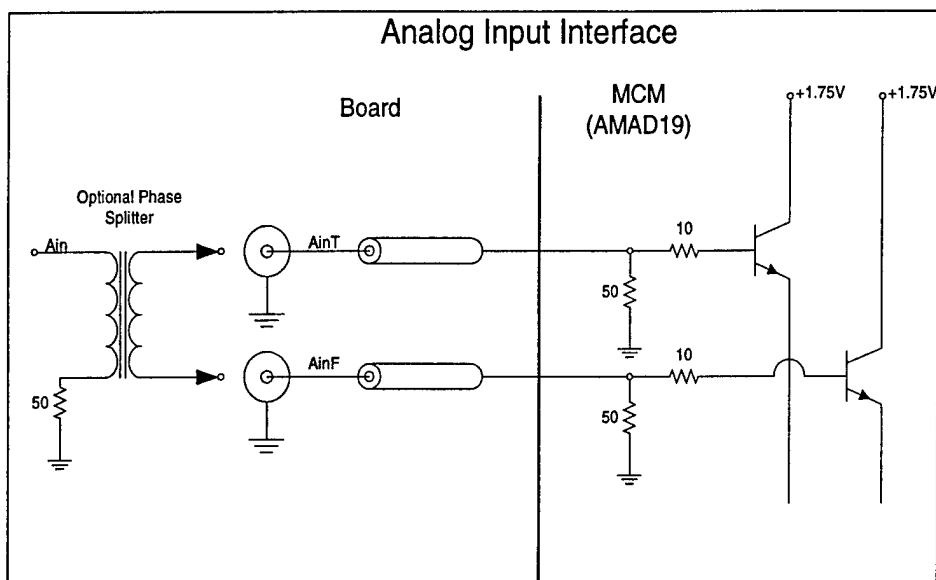


Figure 2-1: Analog Input Interface.

2.2. BClock Interface

Differential clock input with SMA jack connectors on the edge of the Evaluation Board. Both sides of the differential signal are terminated with $50\ \Omega$ on the AMAD19 chip itself. See Figure 2-2.

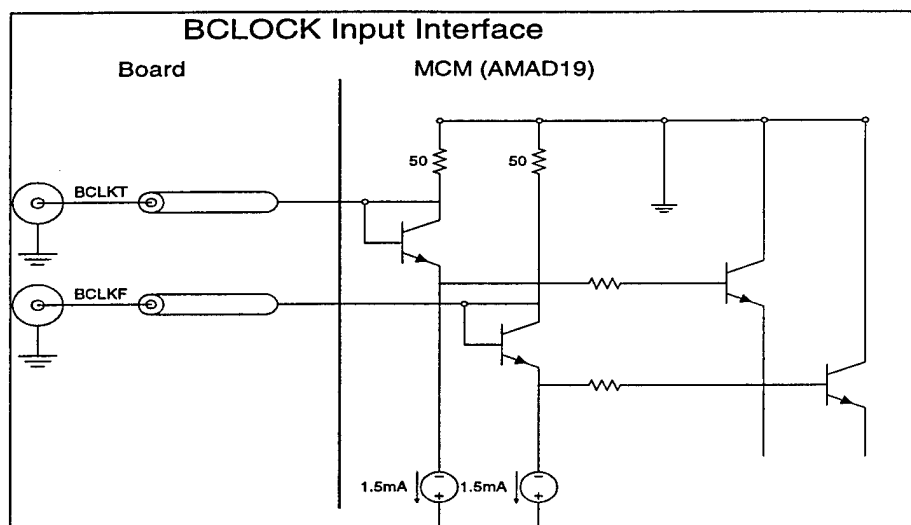


Figure 2-2: BCLOCK Interface.

2.3. WCLK Interface

Differential clock input with SMA jack connectors on the edge of the Evaluation Board. Both sides of the differential signal are optionally terminated with $50\ \Omega$ on the breadboard. See Figure 2-3. DC blocking capacitors are recommended on this port if driven by an external source.

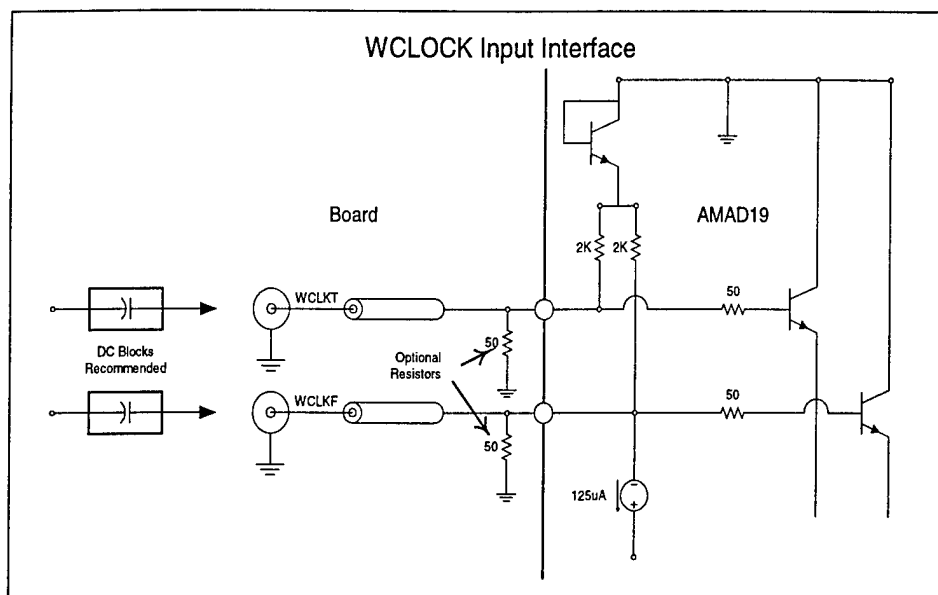


Figure 2-3: WCLK Interface.

2.4. ADC Data Interface

Figure 2-4 shows the LVDS interface circuit used for the ADC Data interface. Nominal logic levels for the LVDS interface are a common mode voltage of approximately 1.25V and a differential swing of about $\pm 330\text{ mV}$

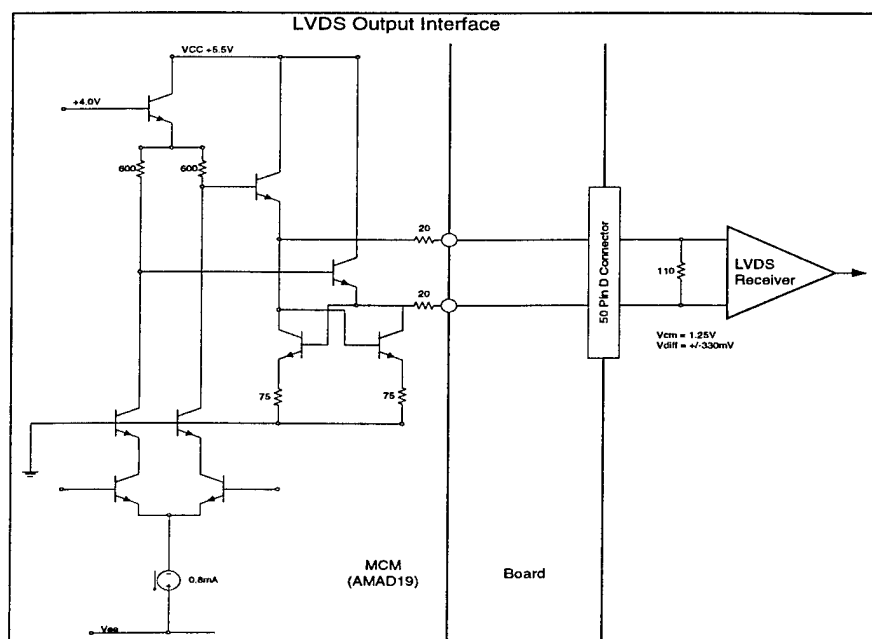


Figure 2-4 : Data Output Interface

Table 2-1 shows the pin assignment used in the 50 pin, female, D connector for the Data Output.

Table 2-1: Data Connector Pin Assignment.

Signal	Pin No	Signal	Pin No	Signal	Pin No
Q12T	1	GND	18	Q12F	34
Q11T	2	GND	19	Q11F	35
Q10T	3	GND	20	Q10F	36
Q9T	4	GND	21	Q9F	37
Q8T	5	GND	22	Q8F	38
Q7T	6	GND	23	Q7F	39
Q6T	7	GND	24	Q6F	40
Q5T	8	GND	25	Q5F	41
Q4T	9	GND	26	Q4F	42
Q3T	10	GND	27	Q3F	43
Q2T	11	GND	28	Q2F	44
Q1T	12	GND	29	Q1F	45
QF2T	13	GND	30	QF2F	46
QFIT	14	GND	31	QF1F	47
OVRT	15	GND	32	OVRF	48
Not Used	16	GND	33	Not Used	49
CLKOUTT	17			CLKOUTF	50

2.5. Controller Interface

A 20 pin, dual row header is used to interface the controller to the Evaluation Board. The pin assignment for this connector is shown in Table 2-2. All signals for this interface are TTL compatible.

Table 2-2: Controller Interface Connector Pin Assignment.

Signal	Pin No	Signal	Pin No
CSDO	1	GND	2
CSCLK	3	GND	4
CRESETN	5	GND	6
CSLDN	7	GND	8
CSDI	9	GND	10
CNE*	11	GND	12
CWE*	13	GND	14
CCE*	15	GND	16
COE*	17	GND	18
GND	19	GND	20

2.6. DVM Sense

A 50 pin, female D, connector is used for the DVM interface connector. Pinouts for this connector is shown in Table 2-33.

Table 2-3: DVM Sense Connector Pinout.

Signal	Pin No	Signal	Pin No	Signal	Pin No
DACREFM	1	GND	18	BSENP	34
WBAREFP	2	GND	19	BREFM	35
CMSENM	3	GND	20	DACSENP	36
TDACBUF	4	GND	21	WBASENM	37
RESENP	5	GND	22	CMREFP	38
LADSENP	6	GND	23	RESREFM	39
LADREFM	7	GND	24	Not Used	40
TEMPL	8	GND	25	Not Used	41
TEMPH	9	GND	26	Not Used	42
VCCD	10	GND	27	Not Used	43
M1OUT	11	GND	28	Not Used	44
M1	12	GND	29	Not Used	45
Vr_n59	13	GND	30	Not Used	46
MADCREFP	14	GND	31	Not Used	47
FLAGL	15	GND	32	Not Used	48
FLAGH	16	GND	33	Not Used	49
Not Used	17			Not Used	50

2.7. Power

A 9 pin, female D, connector is used to bring power into the Evaluation Board. The pin assignment for this connector is shown in Table 2-4.

2.7.1. Connector Pinout

Table 2-4: Power Connector Pinout.

Pin No	Supply
1	Vee ⁻
2	Vee ⁻ sense
3	Vee ⁺ sense
4	Vee ⁺
5	Vcca ⁺
6	Vcca ⁺ sense
7	Vcca ⁻ sense
8	Vcca ⁻
9	Not Used

2.7.2. Power consumption

Table 2-5: MCM Evaluation Board Power consumption.

Supply	Voltage	Static Current	Dynamic Current	Total Current	Max Power
Vee	-7.5 V $\pm 5\%$	0.591 A		0.591 A	4.433 W
Vcca	+5.5 V $\pm 5\%$	0.096 A		0.096 A	0.528 W
Vcc	+5.5 V $\pm 5\%$	0.117 A		0.117 A	0.644 W
Vccd	+5.0V $\pm 5\%$	0.027 A	0.038 A	0.065 A	0.325 W

2.8. Test Mode Select Dip Switch

A four-position DIP switch is used on the Evaluation Board to select the functional modes of the FPGA Calibration Logic and the DVM outputs. These switches are factory set, and are not user selectable

2.8.1. Temperature Logic Override – Sw1

Table 2-6: Temperature Logic Override Switch Settings.

SW1	Temp. Logic Disabled
0	NO
1	YES

2.8.2. FlagL and FlagH DVM Sense Lines Control – Sw2 and Sw3

Table 2-7: S/H Override Switch Settings.

SW2 (FlagL)	SW3 (FlagH)	DVM Output
0 (open)	0 (open)	No Signal
1 (closed)	1 (closed)	Signal

2.8.3. Not Used – Sw4

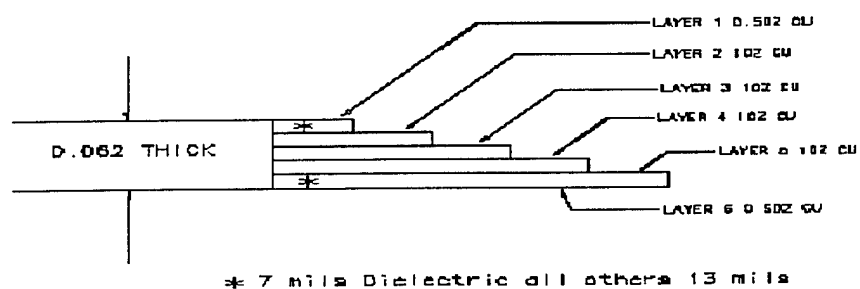


Figure 2-5: Evaluation Board Mechanical Dimensions.

2.10. Heatsink and Clamp.

A custom machined heatsink and clamp is used to dissipate the heat of the HSAD9 MCM and clamp it to the circuit board to provide a socket for testing multiple parts.

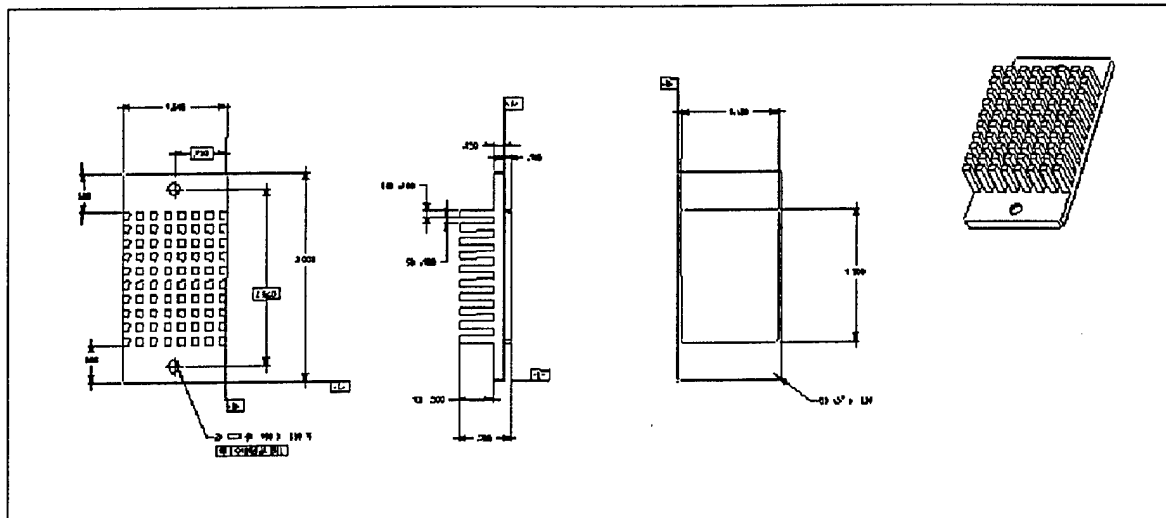


Figure 2-6: Heatsink Mechanical Drawing

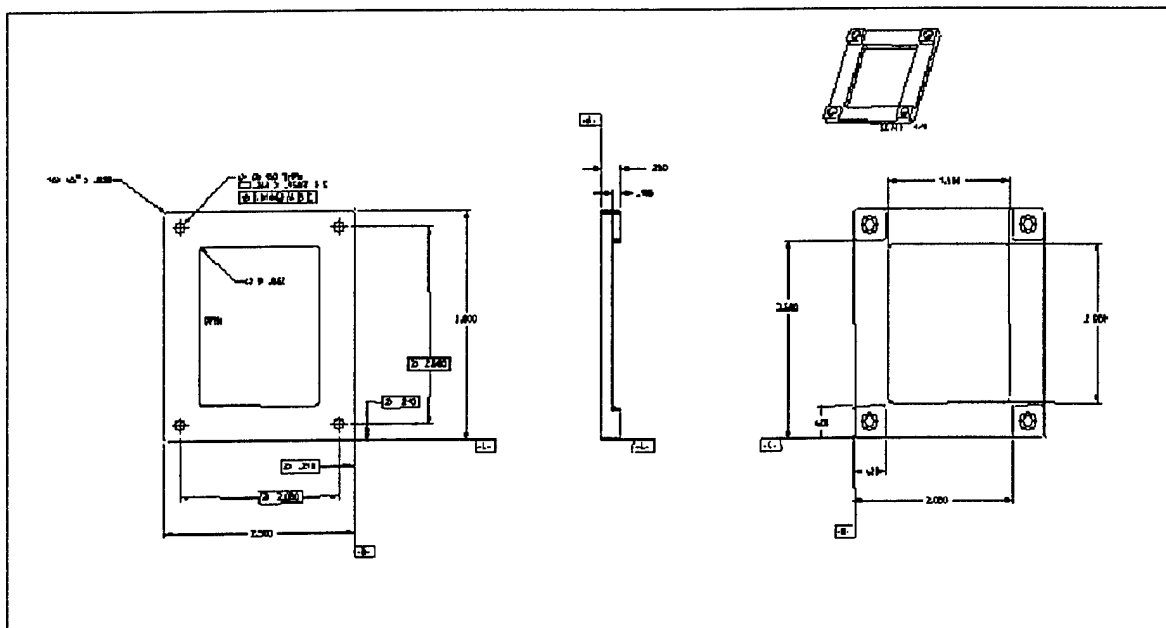


Figure 2-7: Top Clamp Mechanical Drawing.

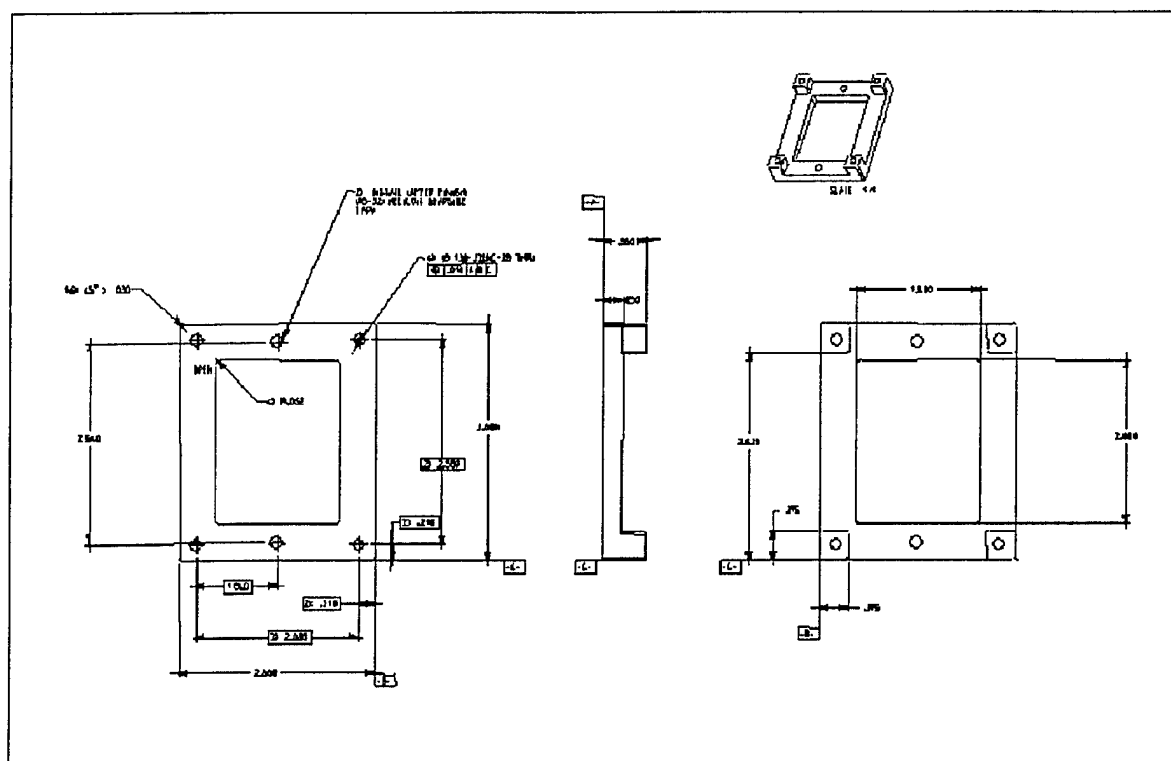


Figure 2-8: Bottom Clamp Mechanical Drawing.

3. HSAD9 MCM

The HSAD9 is a custom high temperature cofired ceramic multi-chip module built by NTK Ceramics. Figure 3-1 shows the MCM layout and pinouts. The 112-lead MCM is 1.5" by 2" and contains the AMAD19 12-Bit ADC (U8 in Fig. 3-1), an EEPROM (U9), an FPGA (U7), two Octal-DACs (U4 & U5), two Quad-Op-Amps (U1 & U2), and a voltage reference (VR1). Table 3-1 describes each pinout.

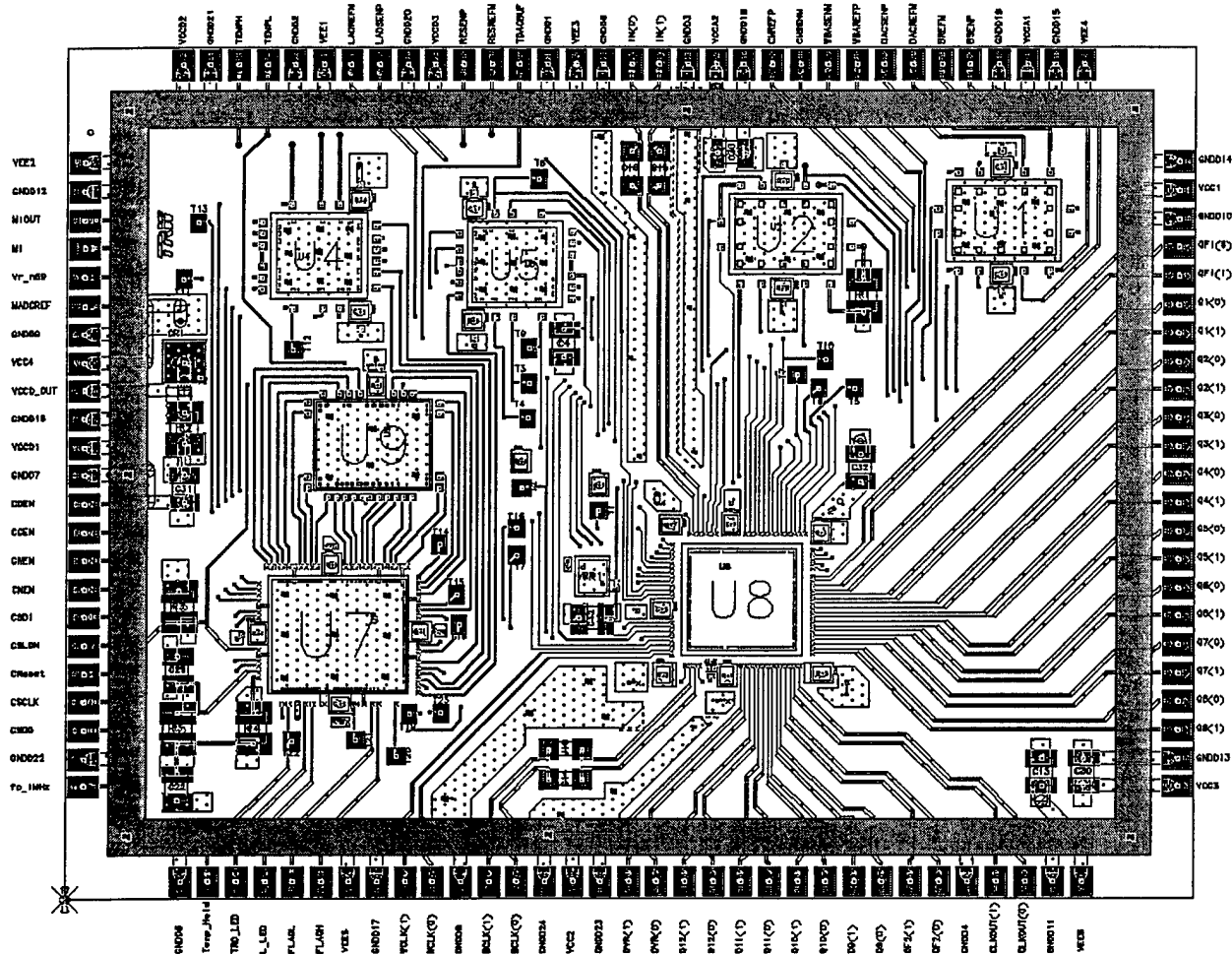


Figure 3-1: HSAD9 MCM Layout.

Table 3-1: HSAD9 MCM Pin Description.

Pin	Pin Name	Pin Description	Comments	Bias
1	VEE2			-7.5V
2	GNDD12			0V
3	M1out	DC Monitor	-1V internally generated from Madcref	-1V
4	M1		-1V opamp buffered version of M1out	-1V
5	Vr_n59		-5.9V Op Amp buffered version of TDACBUF	-5.9V
6	MADCref		External -1.235V reference	-1.23V
7	GNDD9			0V
8	VCC4			+5.5V
9	VCCD_OUT		+5.0V from +5.5V through dropping diode; route to external noise filter	+5.0V
10	GNDD16			0V
11	VCCD1		+5.0 V input from external noise filter	+5.0V
12	GNDD7			0V
13	COEN	Trim Computer	(Not Required by User)	TTL
14	CCEN	Interface		TTL
15	CWEN			TTL
16	CNEN			TTL
17	CSDI			TTL
18	CSLDN			TTL
19	Creset			TTL
20	CSCLK			TTL
21	CSDO			TTL
22	GNDD22			0V
23	fc_1MHz		Output from 1-MHz RC oscillator, clock for FPGA	TTL
24	GNDD5			0V
25	Temp_Hold		Temperature logic override: "1" to override	TTL
26	TRO_LED	Calibration Indicator	Temp Range Over LED	TTL
27	L_LED	Calibration Indicator	Temp Table Load LED	TTL
28	FlagL	Temperature Flag	TTL – temperature below TempL	TTL
29	FlagH	Temperature Flag	TTL – temperature above TempH	TTL
30	VEE5			-7.5V
31	GNDD17			0V
32	WCLK(1)	Word Clock	213 MHz for synchronizing multiple	-1.5V
33	WCLK(0)	(Optional)	ADCs, otherwise unused	-1.25V
34	GNDD8			0V
35	BCLK(1)	Master Clock, T	Connect to 50 Ω single-ended sinewave	N/A
36	BCLK(0)	Master Clock, F	Terminate 50 Ω to ground	N/A
37	GNDD24			0V
38	VCC2			+5.5V
39	GNDD23			0V
40	OVRT	Over-range Outputs	High when input is out of range	LVDS
41	OVRF			LVDS
42	Q12T	Data Outputs	100 Ohm Line to Line termination at load	LVDS
43	Q12F		Q12 is LSB	LVDS
44	Q11T			LVDS
45	Q11F			LVDS
46	Q10T			LVDS
47	Q10F			LVDS

Pin	Pin Name	Pin Description	Comments	Bias
48	Q9T	Data Outputs		LVDS
49	Q9F			LVDS
50	QF2T	Fine Trim Outputs	Fine Latch 2nd MSB (Factory Cal Only)	LVDS
51	QF2F			LVDS
52	GNDD4			0V
53	CLKOUTT	Clock Outputs		LVDS
54	CLKOUTF			LVDS
55	GNDD11			0V
56	VEE6			-7.5V
57	VCC3			+5.5V
58	GNDD13			0V
59	Q8T	Data Outputs		LVDS
60	Q8F			LVDS
61	Q7T			LVDS
62	Q7F			LVDS
63	Q6T			LVDS
64	Q6F			LVDS
65	Q5T			LVDS
66	Q5F			LVDS
67	Q4T			LVDS
68	Q4F			LVDS
69	Q3T			LVDS
70	Q3F			LVDS
71	Q2T			LVDS
72	Q2F			LVDS
73	Q1T	↓	Q1 is MSB	LVDS
74	Q1F			LVDS
75	QF1T	Fine Trim Outputs	Fine Latch MSB (Factory Cal Only)	LVDS
76	QF1F			LVDS
77	GNDD10			0V
78	VCC1			+5.5V
79	GNDD14			0V
80	VEE4			-7.5V
81	GNDD15			0V
82	VCCA1			+5.5V
83	GNDD19			0V
84	Bsenp	Opamp Control Loops	Ref and Sense go to the inputs of the opamp	0.5V
85	Brefm	DC Monitor	a "p" suffix means the opamp plus input	0.5V
86	DACrefm		a "m" suffix means the opamp minus input	-0.5V
87	DACsenp		B is for Bridge balance	-0.5V
88	WBArefp		DAC is for DAC gain	-2V
89	WBAsenm		DAC gain is trimmed with DACref	-2V
90	CMsenm		WBA is for WBA common mode	-2.5V
91	CMrefp	↓	CM is for DAC common mode	-2.5V
92	GNDD18			0V
93	VCCA2			+5.5V
94	GNDD3			0V
95	INT	Analog Input	Connect to external phase splitter	±0.5V

NRL 12-Bit ADC MCM Evaluation Board

Pin	Pin Name	Pin Description	Comments	Bias
96	INF	Analog Input	Connect to external phase splitter	$\pm 0.5V$
97	GNDD6			0V
98	VEE3			-7.5V
99	GNDD1			0V
100	TDACBUF	Trim DAC Ref Buffer	-5.9V from chip to opamp buffer to Trim DAC	-5.9V
101	RESrefm	Opamp Control Loops	RES is for Residue amplifier gain	-0.5V
102	RESsenp	DC Monitor		-0.5V
103	VCCD3			+5.0V
104	GNDD20			0V
105	LADsenp	Opamp Control Loops	LAD is for Quantizer ladder gain	-0.5V
106	LADrefm	DC Monitor	Quantizer gain is trimmed with LADref	-0.5V
107	VEE1			-7.5V
108	GNDD2			0V
109	TempL	Trip Low	Analog Low temperature trip voltage input (monitor)	-0.5V
110	TempH	Trip High	Analog High temperature trip voltage input (monitor)	-0.5V
111	GNDD21			0V
112	VCCD2			+5.0V

3.1. HSAD9 MCM Mechanical Drawings

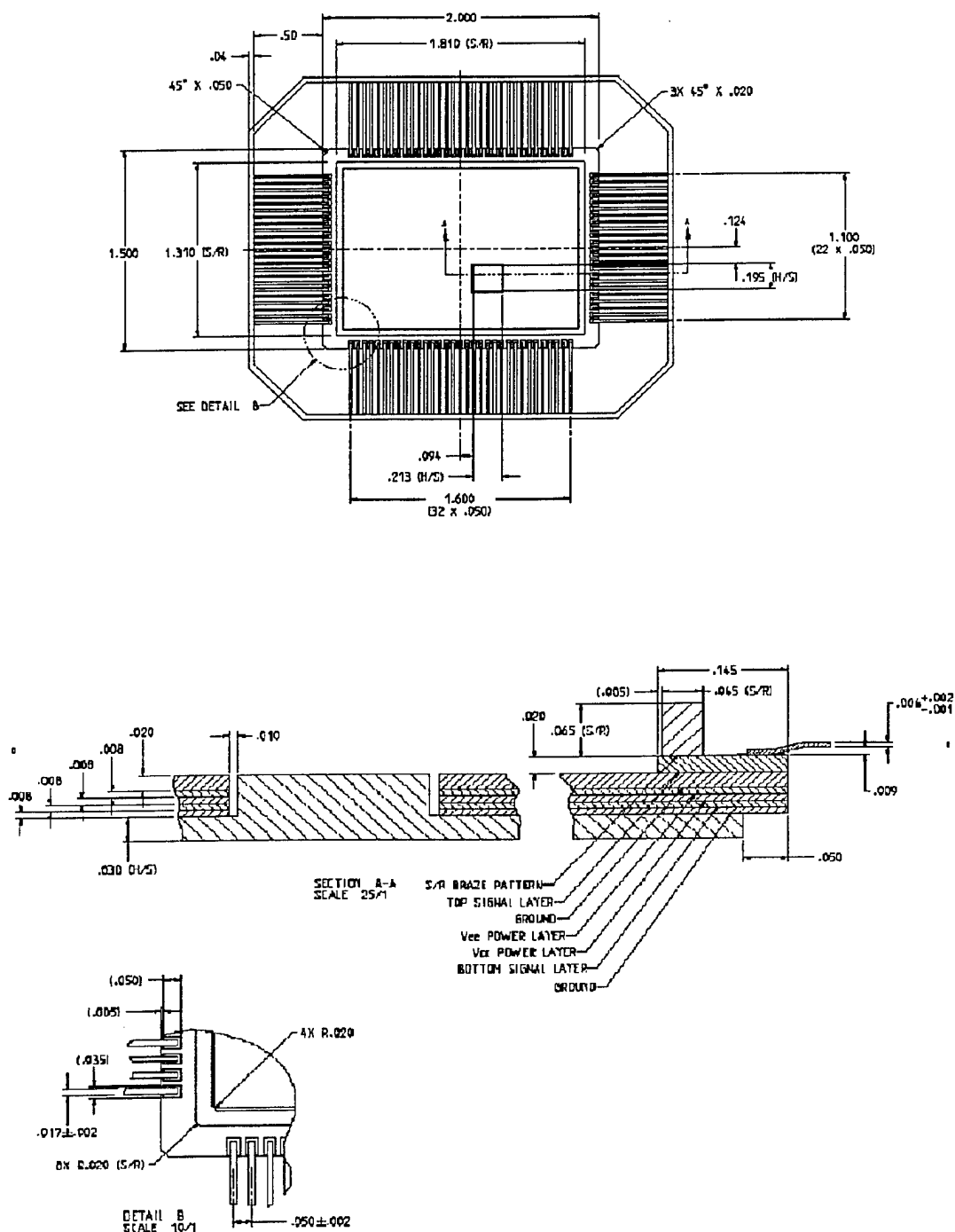


Figure 3-2: HSAD9 MCM Mechanical Dimensions.

3.2. AMAD19 – 12 Bit ADC

The AMAD19 is a 12-Bit, 213 Msps Analog-to-Digital Converter IC. It is designed and built by TRW in its GaAs HBT fabrication facility. Refer to *Sections 3-1 and 3-2* in the AMAD19 Breadboard document, 1999-D502-020, "NRL 12-Bit, 213 Msps ADC Breadboard and Calibration FPGA," by T. Zylman and K. Thai, for specifications and pin descriptions of the AMAD19.

3.3. DAC8800 – Octal DAC

Sixteen trim DACs are required to align and calibrate the AMAD19. Two Octal, Analog Devices, DAC8800's are used to perform this function. **Error! Reference source not found.** shows what the trim DACs are used for.

Table 3-2: TRIM DACs

Trim Point	# OF TRIM DACS	Resolution +/-	Range +/-	Comments
DAC Gain	1	1 LSB	5%	resolution at full scale
Quantizer Gain	1	.05 LSB	10%	resolution at full scale
RESAMP Gain	1	.08 LSB	175° C	range of compensation
C/F Offset	1	1.5 LSB	40 mV	referred to resamp input
DAC Level	8	.15 LSB	1.5%	1.5% of current source value
TEMP Limits	2	1.2° C	150° C	setting temperature threshold
Folder Offset	2	.03 LSB	8%	8% of folder bypass current
Total DACs	16			

The DAC's use a serial interface to reduce the pin count on the package. This interface is controlled via the calibration FPGA. Calibration coefficients are downloaded into the DACs during normal operation as temperature changes.

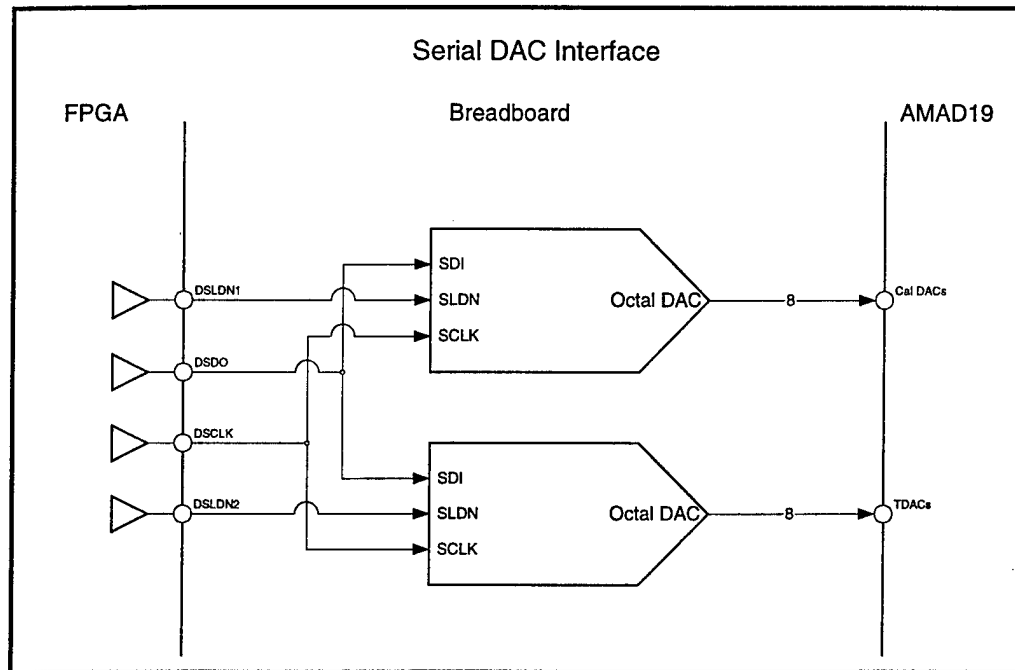


Figure 3-3: Calibration DAC Serial Interface.

Individual Trim DACs can be controlled via the computer interface by writing data to the EEPROM RAM as described in *Section 5.2*, and then issuing a DAC Load command as described in *Section 4.6.1* in the AMAD19 Breadboard Document.

3.4. OP400 – Quad OpAmp

Two Analog Devices Quad Op-Amps, a total of eight op-amps, are used to buffer the signals to the ADC.

3.5. LM385 – 1.2V Voltage Reference

An external -1.235V reference is required for chip operation. The reference voltage is fed to the MADCREF input and divided down to -1V, and output on the M1out pin. The M1out signal is then buffered by an external opamp and fed back to the AMAD19 at the M1 input pin and also fed to one set of 8 external trim DACs as a low reference. This trim DAC uses a high reference input of 0 V and a low reference voltage of -1 V. SIT Resistors Rx and Rx may be used to adjust the -1 V value slightly.

A second voltage reference of about -5.9 V is output from the AMAD19 on the TDACBUF pin and buffered by an opamp. The buffered voltage is then fed to the second set of 8 DACs as its high reference input. This set of trim DACs uses VEE (-7.5 V) as its low side reference voltage. A SIT resistor may be installed on the opamp inverting terminal to VEE to adjust the reference voltage slightly.

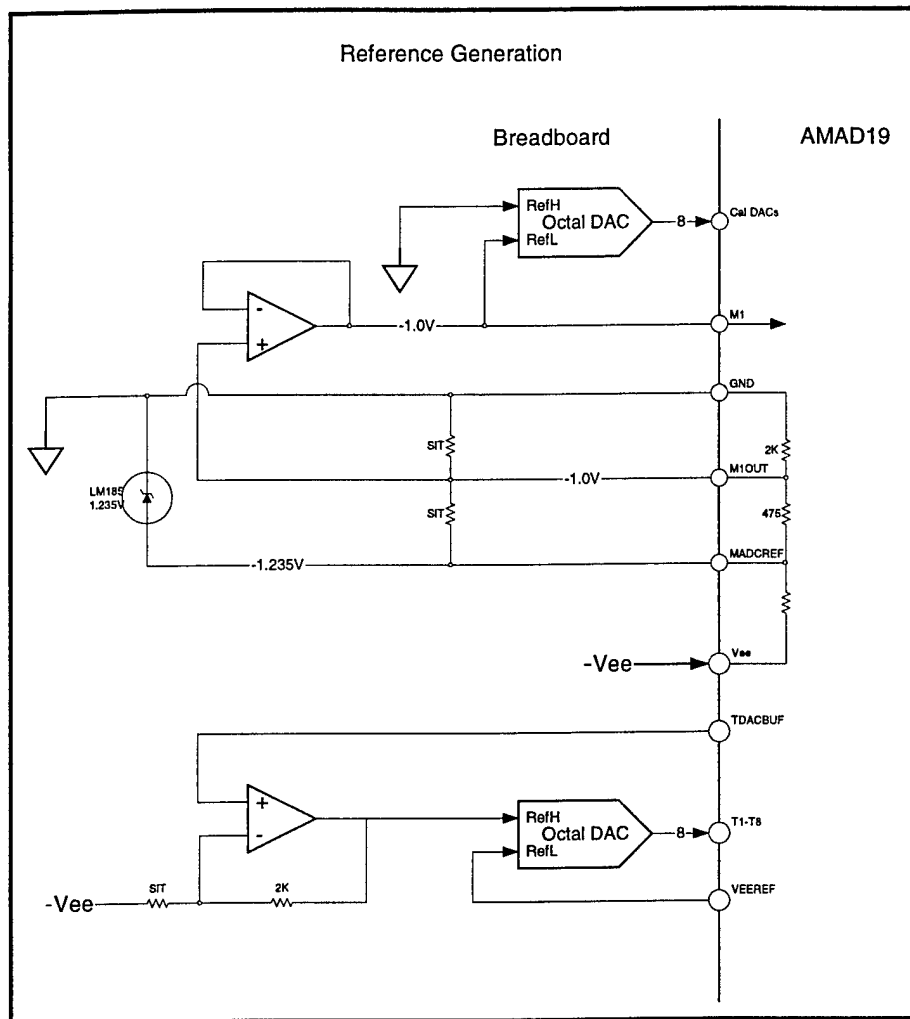


Figure 3-4: ADC Reference Generation.

3.6. A1225XL – Calibration FPGA

An ACTEL A1225XL FPGA is used to implement the Calibration Functions for the ADC. These functions include reading the current temperature of the ADC chip and detecting a change in temperature that requires a new set of calibration coefficients, reading calibration coefficients out of non-volatile memory, and downloading them to the calibration DACs. The FPGA also implements an interface to an external computer which allows control of the calibration functions, and a power on reset mode which defines the initial state of the ADC and calibration circuitry.

Figure 3-5 shows the block diagram for the calibration logic. The logic can be defined by seven unique blocks: a Controller Interface, Power On Reset Logic, Clock Logic, Temperature Logic, a non-Volatile Ram Interface, a Calibration DAC interface, and a Pulse Stretcher for an indicator light for Calibration Active.

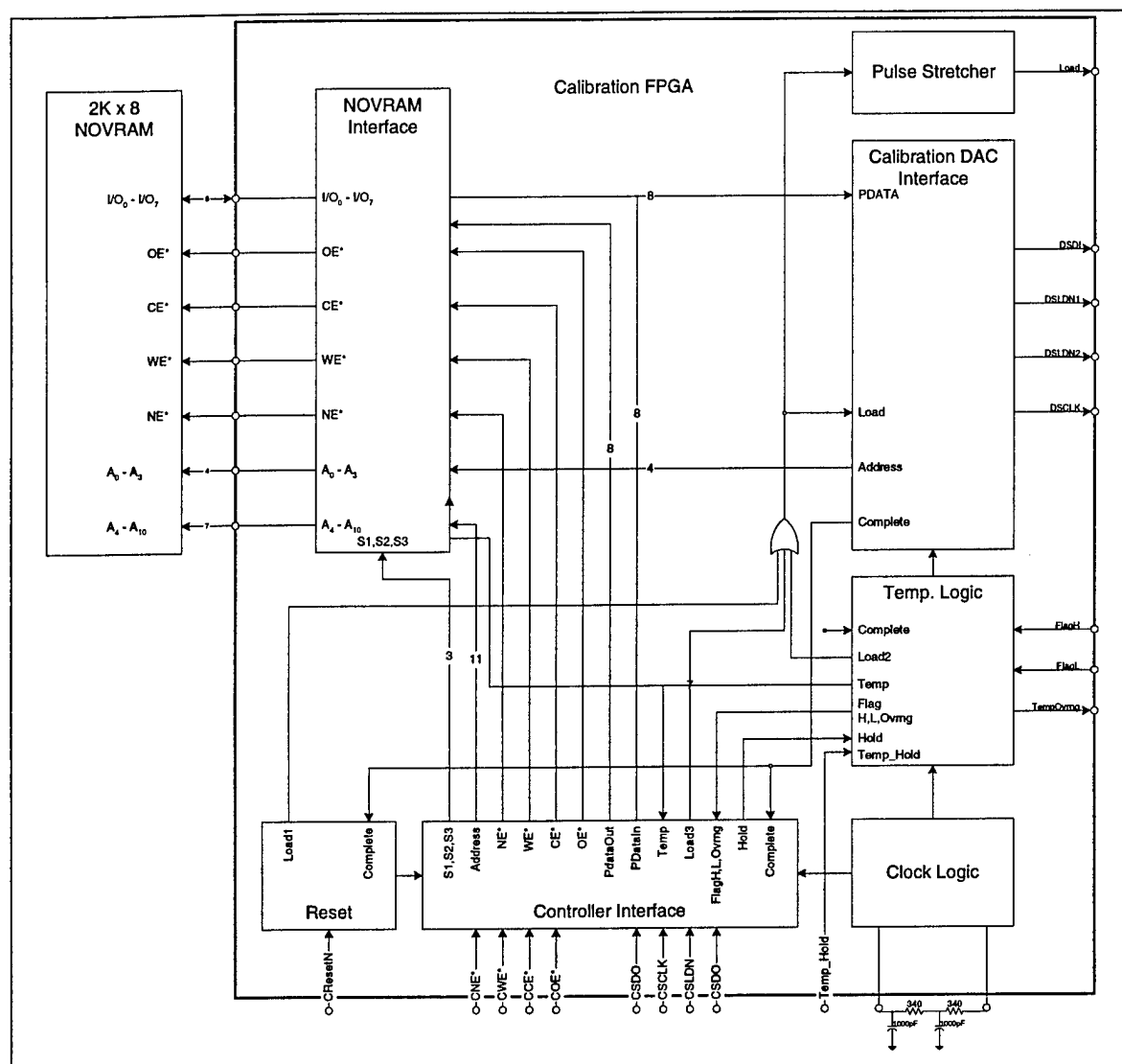


Figure 3-5: Calibration FPGA Block Diagram.

Refer to **Section 4** in the AMAD19 Breadboard document, 1999-D502-020, "NRL 12-Bit, 213 Mps ADC Breadboard and Calibration FPGA," by T. Zylman and K. Thai, to find details and functions of each of the unique blocks of the calibration circuitry. Several changes were made to the calibration circuitry for the FPGA on the HSAD9 MCM. An R-C clock circuit provides an external 2-MHz clock reference to the FPGA instead of the 16-MHz crystal. The Clock Logic now uses a D-Flip-Flop to divide the incoming clock signal down to the desired 1-MHz. Figure 3-10 shows the revised Clock Logic block. The Temp Logic was altered to program 31 temperature tables into the EEPROM instead of the 126. This will be detailed in the next section. Also, a Temp Logic disable pin was installed for manual override. These changes do not affect the existing user interface described in the AMAD19 Breadboard document.

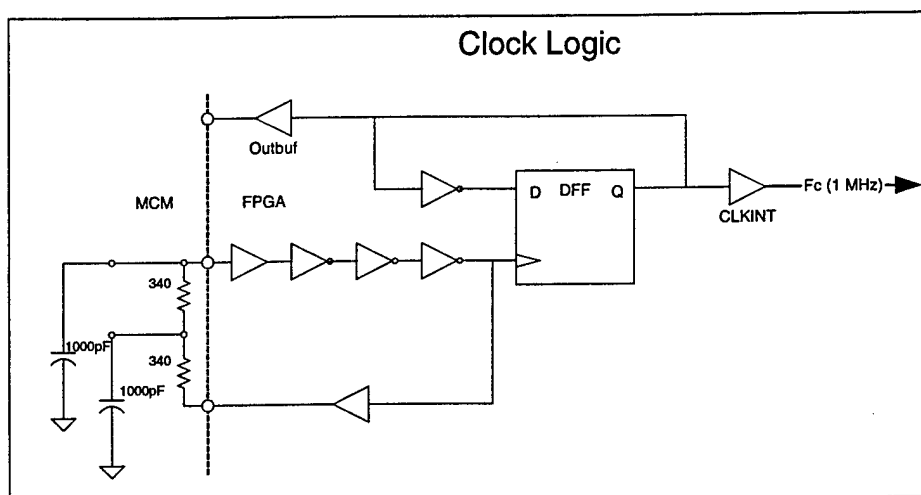


Figure 3-6: Revised Clock Logic Block Diagram.

3.7. X20C16 – EEPROM

An Electrically-Erasable-Programmable-Read-Only-Memory (EEPROM) with a built in shadow RAM (or NOVRAM for Non-Volatile RAM) is used to store calibration DAC codes for the ADC. The RAM is a 2K x 8, X20C16 from Xicor. For the EEPROM write and store commands, refer to *Sections 5.2 and 5.3* in the AMAD19 Breadboard document.

As mentioned in the previous section, there are 31 unique temperature tables stored in the EEPROM, each with 16 DAC word storage locations. Each DAC word is an 8-bit word. Two of the DAC locations are used for the temperature trip points – TempH and TempL. These two Memory locations must be preprogrammed in each of the 31 temperature tables before the temperature logic will function. Data is stored in the EEPROM as shown in Table 3-33.

Table 3-3: EEPROM Memory Configuration.

NOVRAM Address			DAC Reference		
A10 – A0	Temp Bus A10 – A4	DAC Addr A3 – A0	DAC #	Name	Code
0#H	0	0	DAC 1 - 0	Ioffset	XXX
1#H	0	1	DAC 1 - 1	Qoffset	XXX
2#H	0	2	DAC 1 - 2	DACREFM	XXX
3#H	0	3	DAC 1 - 3	LADREFM	XXX
4#H	0	4	DAC 1 - 4	RESREFM	XXX
5#H	0	5	DAC 1 - 5	TempL	0
6#H	0	6	DAC 1 - 6	TempH	16
7#H	0	7	DAC 1 - 7	COFFT	XXX
8#H	0	8	DAC 2 - 0	T1	XXX
9#H	0	9	DAC 2 - 1	T2	XXX
A#H	0	10	DAC 2 - 2	T3	XXX
B#H	0	11	DAC 2 - 3	T4	XXX
C#H	0	12	DAC 2 - 4	T5	XXX
D#H	0	13	DAC 2 - 5	T6	XXX
E#H	0	14	DAC 2 - 6	T7	XXX
F#H	0	15	DAC 2 - 7	T8	XXX

NOVRAM Address			DAC Reference		
A10 – A0	Temp Bus A10 – A4	DAC Addr A3 – A0	DAC #	Name	Code
40#H	4	0	DAC 1 - 0	Ioffset	XXX
•	•	•	•	•	•
45#H	4	5	DAC 1 - 5	TempL	8
46#H	4	6	DAC 1 - 6	TempH	24
•	•	•	•	•	•
4F#H	4	15	DAC2 - 7	T(8)	XXX

80#H	8	0	DAC 1 - 0	Ioffset	XXX
•	•	•	•	•	•
85#H	8	5	DAC 1 - 5	TempL	16
86#H	8	6	DAC 1 - 6	TempH	32
•	•	•	•	•	•
8F#H	8	15	DAC 2 - 7	T(8)	XXX

C0#H	12	0	DAC 1 - 0	Ioffset	XXX
•	•	•	•	•	•
C5#H	12	5	DAC 1 - 5	TempL	24
C6#H	12	6	DAC 1 - 6	TempH	40
•	•	•	•	•	•
CF#H	12	15	DAC 2 - 7	T(8)	XXX

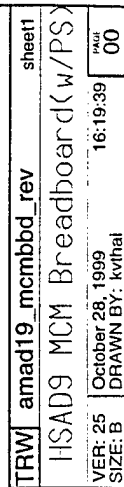
•	•	•	•	•	•
•	•	•	•	•	•
•	•	•	•	•	•

740#H	116	0	DAC 1 - 0	Ioffset	XXX
•	•	•	•	•	•
745#H	116	5	DAC 1 - 5	TempL	232
746#H	116	6	DAC 1 - 6	TempH	248
•	•	•	•	•	•
74F#H	116	15	DAC 2 - 7	T(8)	XXX

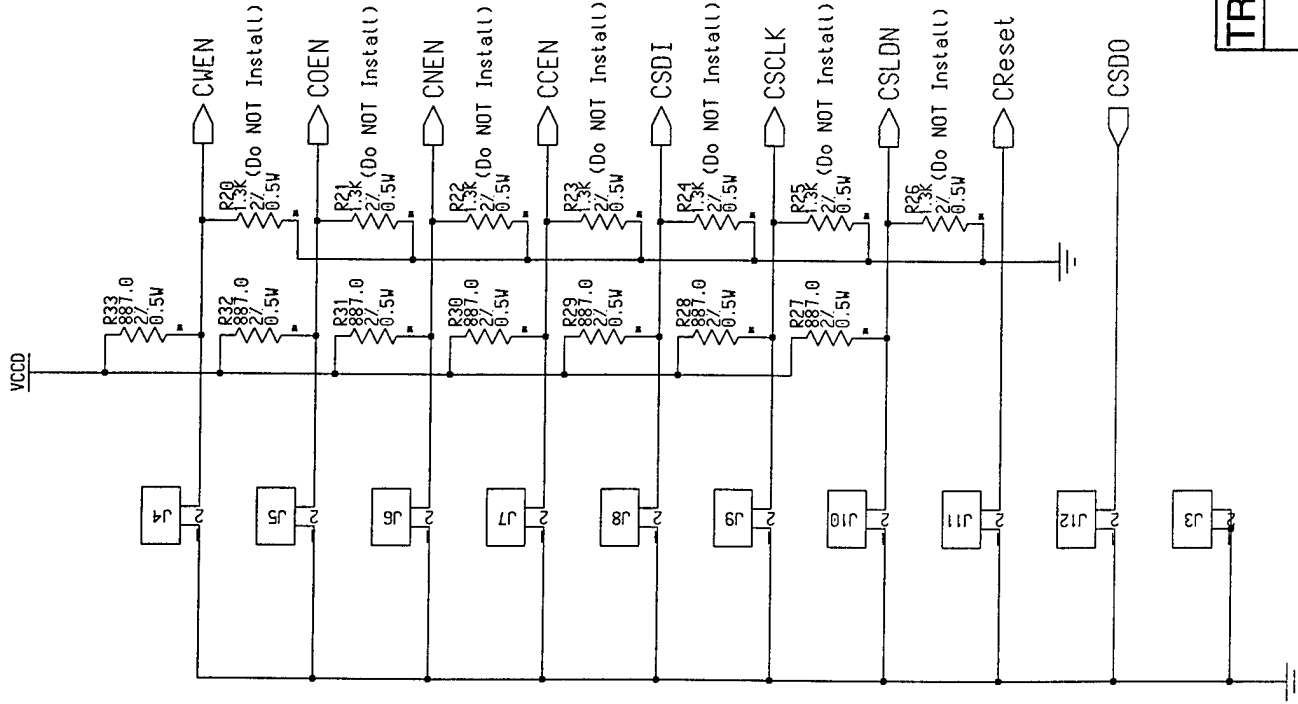
780#H	120	0	DAC 1 - 0	Ioffset	XXX
•	•	•	•	•	•
785#H	120	5	DAC 1 - 5	TempL	240
786#H	120	6	DAC 1 - 6	TempH	255
•	•	•	•	•	•
78F#H	120	15	DAC 2 - 7	T(8)	XXX

7C0#H	120	0			Not Used
•	•	•	•	•	•
•	•	•	•	•	•
7CF#H	124	15			Not Used

4. Breadboard Schematics



Do Not Install

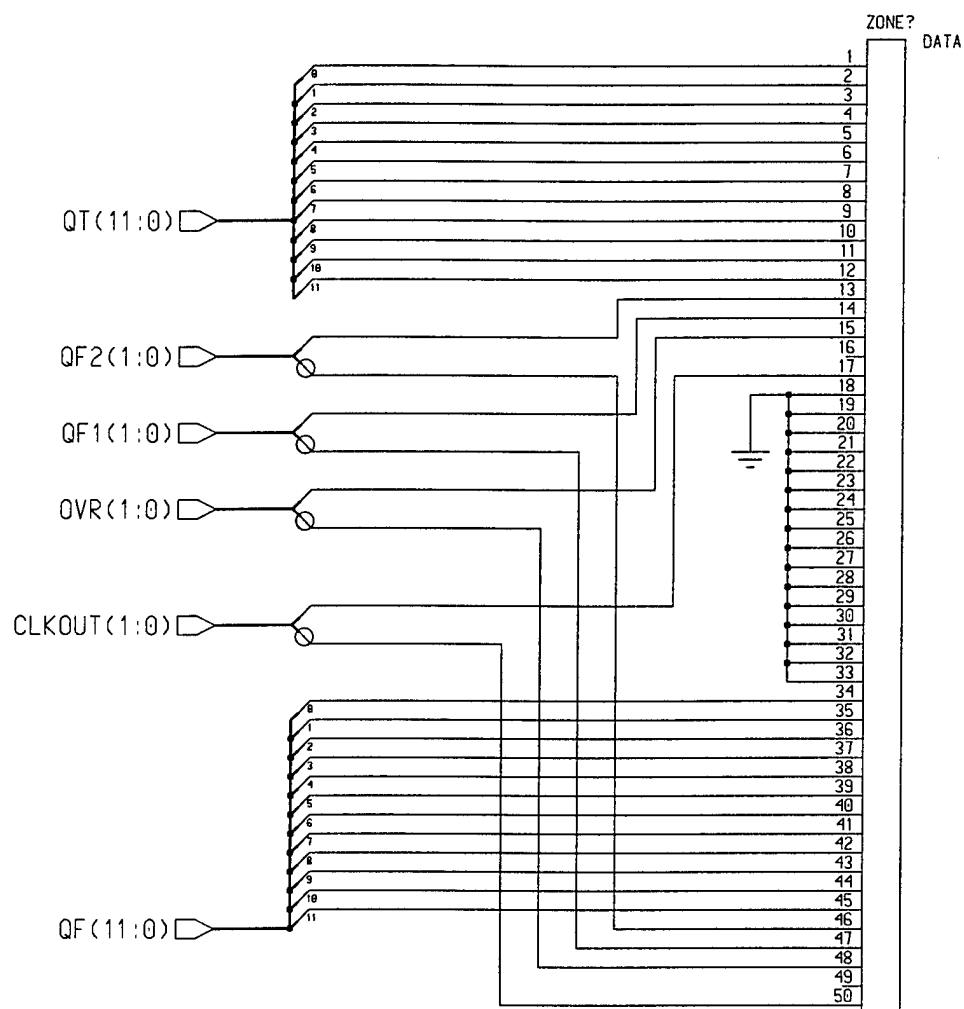


TRW amad19_mcmbbd_controller sheet1

VER: 1
SIZE: A

July 12, 1999
DRAWN BY: kvthai

PAGE
00



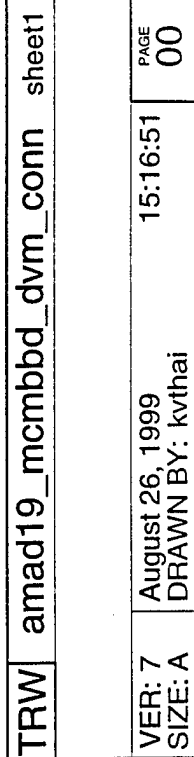
TRW | amad19_mcmbbd_output_connsheet1

VER: 3
SIZE: A

July 27, 1999
DRAWN BY: kvthai

09:49:21

PAGE
00



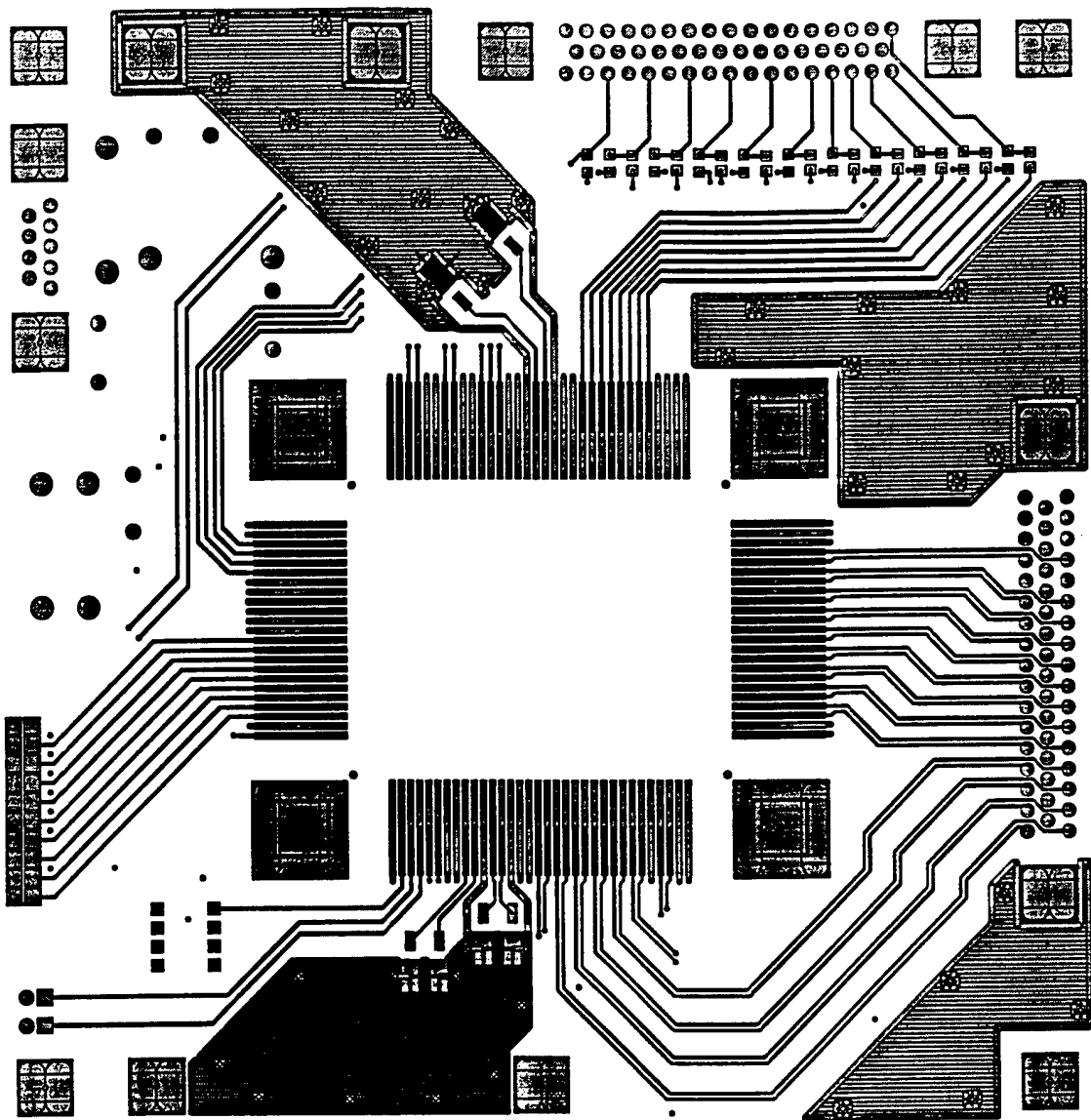
5. Bill of Material

Board Station BOM file

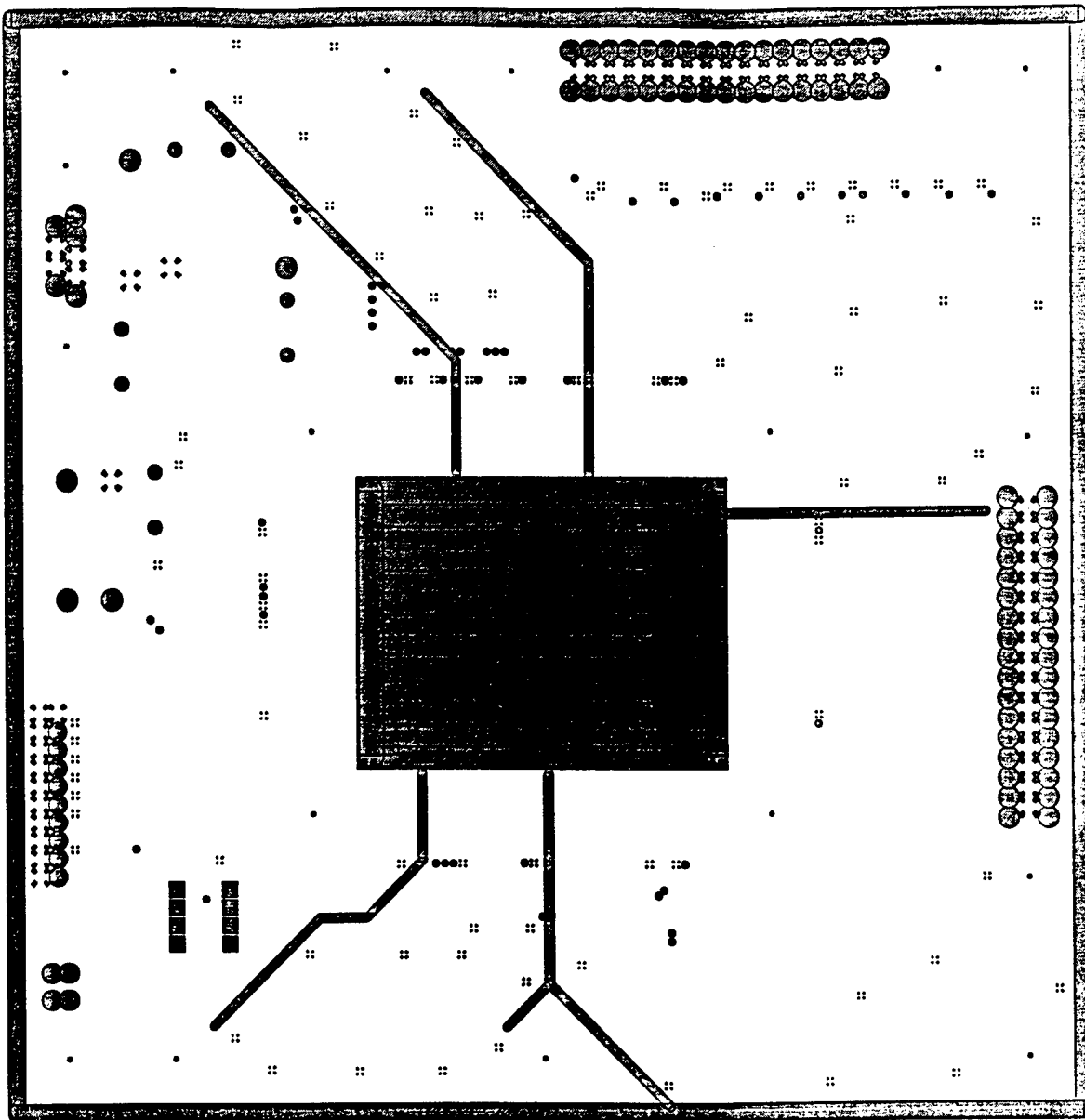
Tuesday August 31, 1999; 18:10:17

ITEM_NUMBER	PART NO.	ALT. PART NO.	COUNT	DESCRIPTION	REFERENCE	SOURCE
1	17D-D-50-P-AJ4	MD50F5R8NT2X	2	CONN 50p d-sub(fem)	DATA DVM	Positronic
2	1A036-337	PCC103BNCT-ND	41	CAP (0.01uF)	C8 C9 C10 C11 C12 C13 C14 C15 C16 C17 C18 C19 C20 C21 C22 C23 C24 C25 C26 C27 C28 C29 C30 C31 C32 C34 C35 C36 C37 C39 C40 C41 C42 C43 C44 C45 C46 C47 C48 C49 C50	Digi-Key
3	1A060-009	PCT3335CT-ND	3	CAP (3.3uF)	C1 C2 C3	Digi-Key
4	1A077-030	PCT5106CT-ND	4	CAP (10uF)	C4 C5 C6 C7	Digi-Key
5	1DA29-002	6A2DICT-ND	4	DIODE 1N5811	CR1 CR2 CR3 CR4	Digi-Key
6	1K070-070	P887CCT-ND	7	RES (887)	R27 R28 R29 R30 R31 R32 R33	Digi-Key
7	1K070-073	P1.00KCCT-ND	1	RES(1K)	R35	Digi-Key
8	1K070-097	P10.0KCCT-ND	1	RES(10K)	R34	Digi-Key
9	1K070-114	P51.1KCCT-ND	22	RES (51K)	R1 R3 R5 R6 R7 R8 R9 R10 R11 R12 R13 R14 R15 R16 R17 R18 R36 R37 R38 R39 R40 R41	Digi-Key
10	1K070-124	P1.30KCCT-ND	7	RES (1.3K)	R20 R21 R22 R23 R24 R25 R26	Digi-Key
11	2643002402	P9820BK-ND	4	ferrite_bead	E1 E2 E3 E4	Digi-Key
12	555-2009	160-1045-ND (53-ND)	2	LED Red (Yellow)	DS1 DS2	Digi-Key
13	AMP747250-4	MD9F5R8NT2X	1	CONN 9p d-sub(fem)	POWER	Positronic
14	DP-04	CKN3003-ND	1	SWITCH dip4	S1	Digi-Key
15	PADS_FOR_COAX		6	PADS	BCLKB(0) BCLKB(1) INB(0) INB(1) WCLKB(0) WCLKB(1)	
16	TSW-102-08-S-S	S2011-36-ND	10	CONN Dual row 10p	J3 J4 J5 J6 J7 J8 J9 J10 J11 J12	Digi-Key
17	amad19_mcm		1	amad19_mcm	U1	TRW Inc.
18	probe_pad		1	probe_pad	T1	

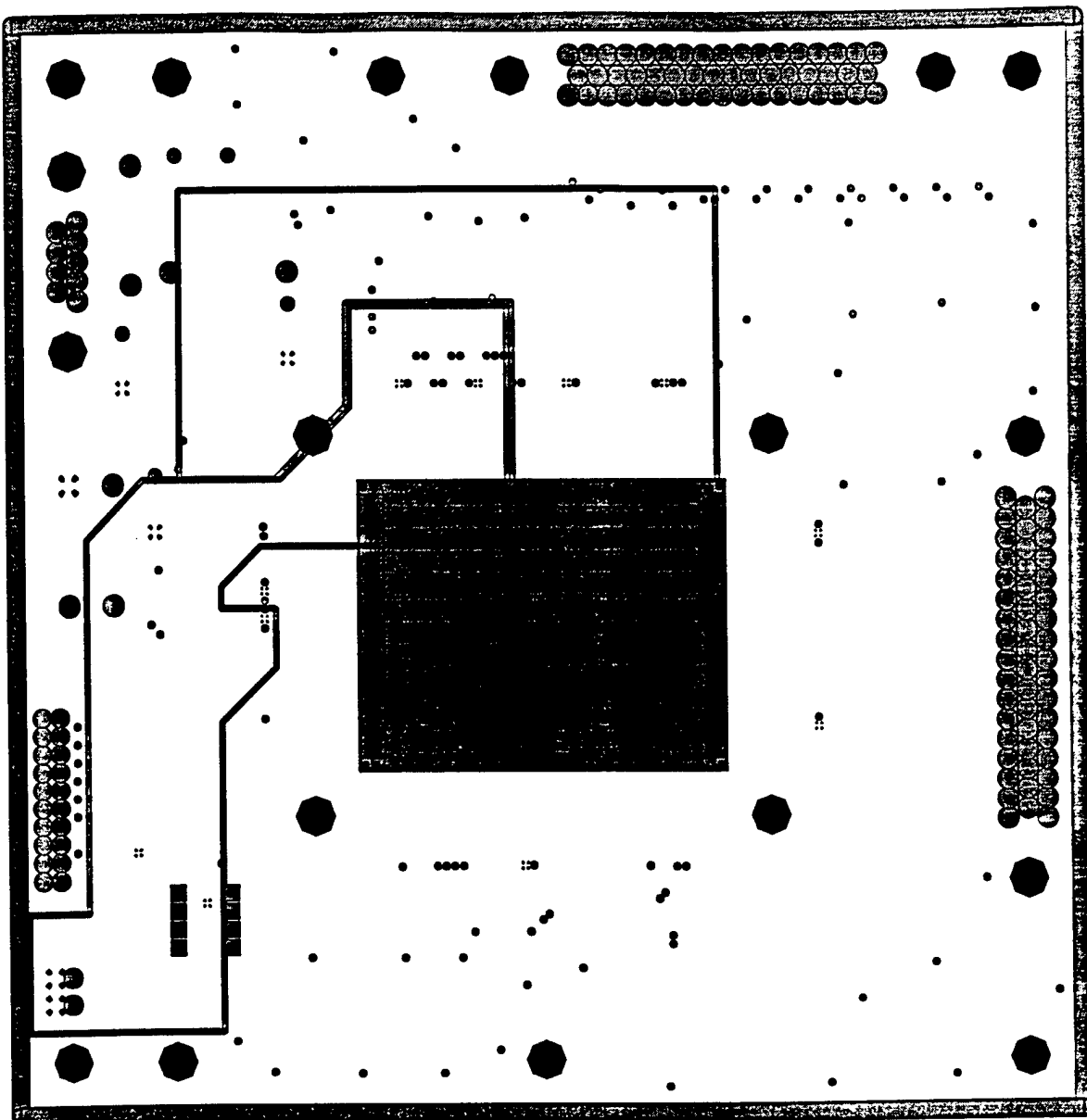
6. Breadboard Layout Plots



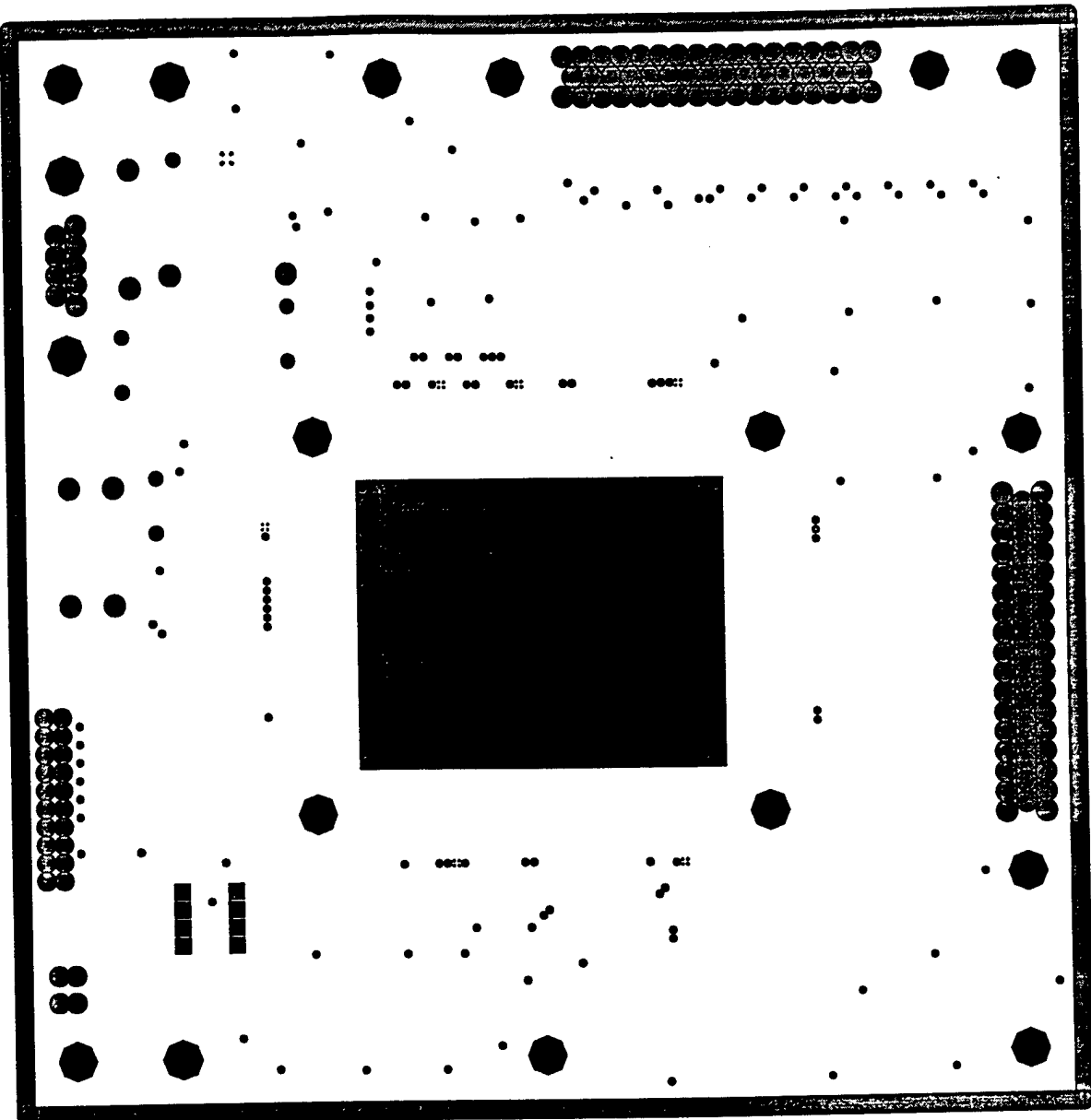
LAYER_1: SIGNAL_1 (NRL MCM EVAL BRD REV 0.0)



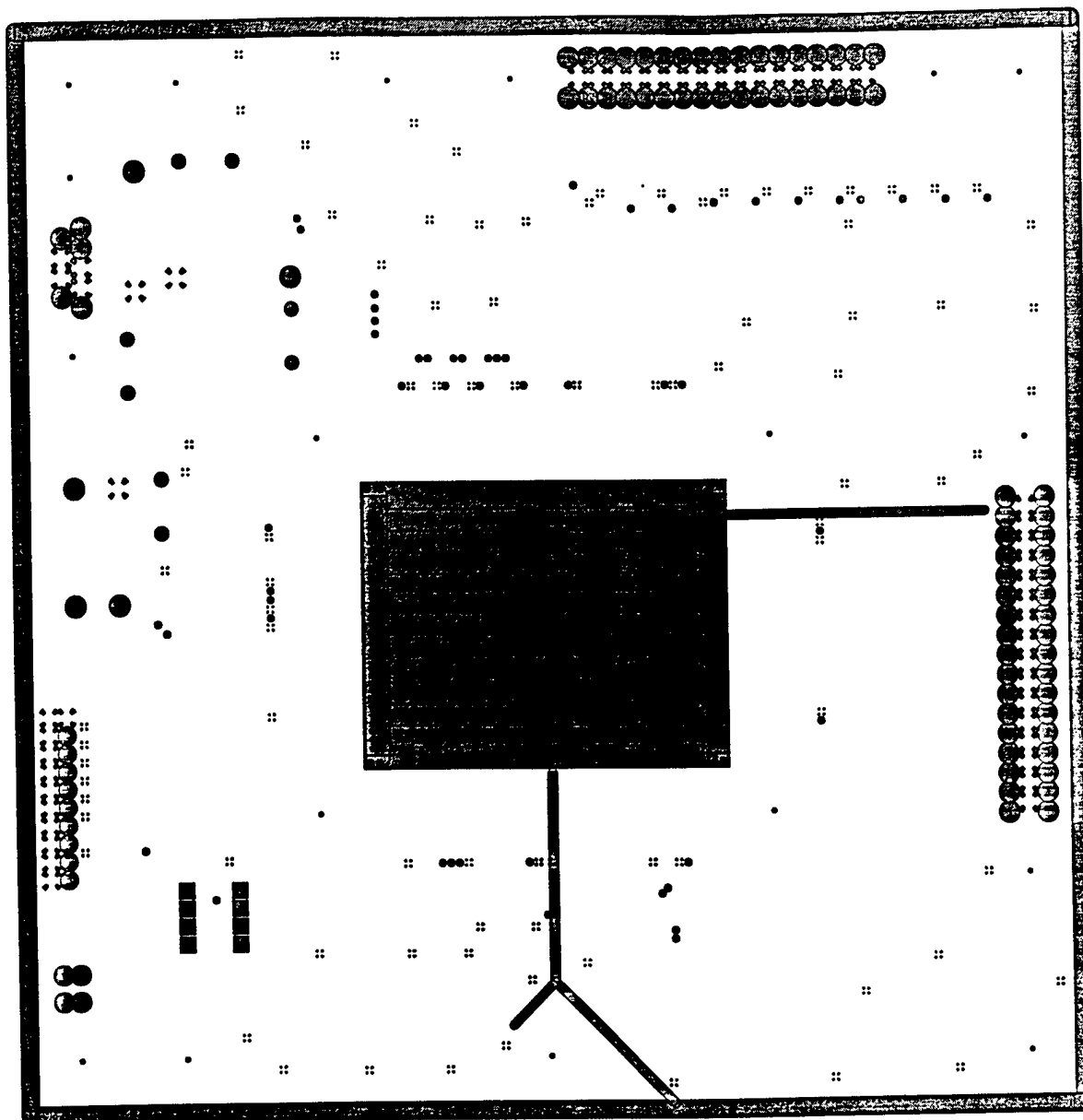
LAYER_2: GROUND (NRL MCM EVAL BRD REV 0.0)



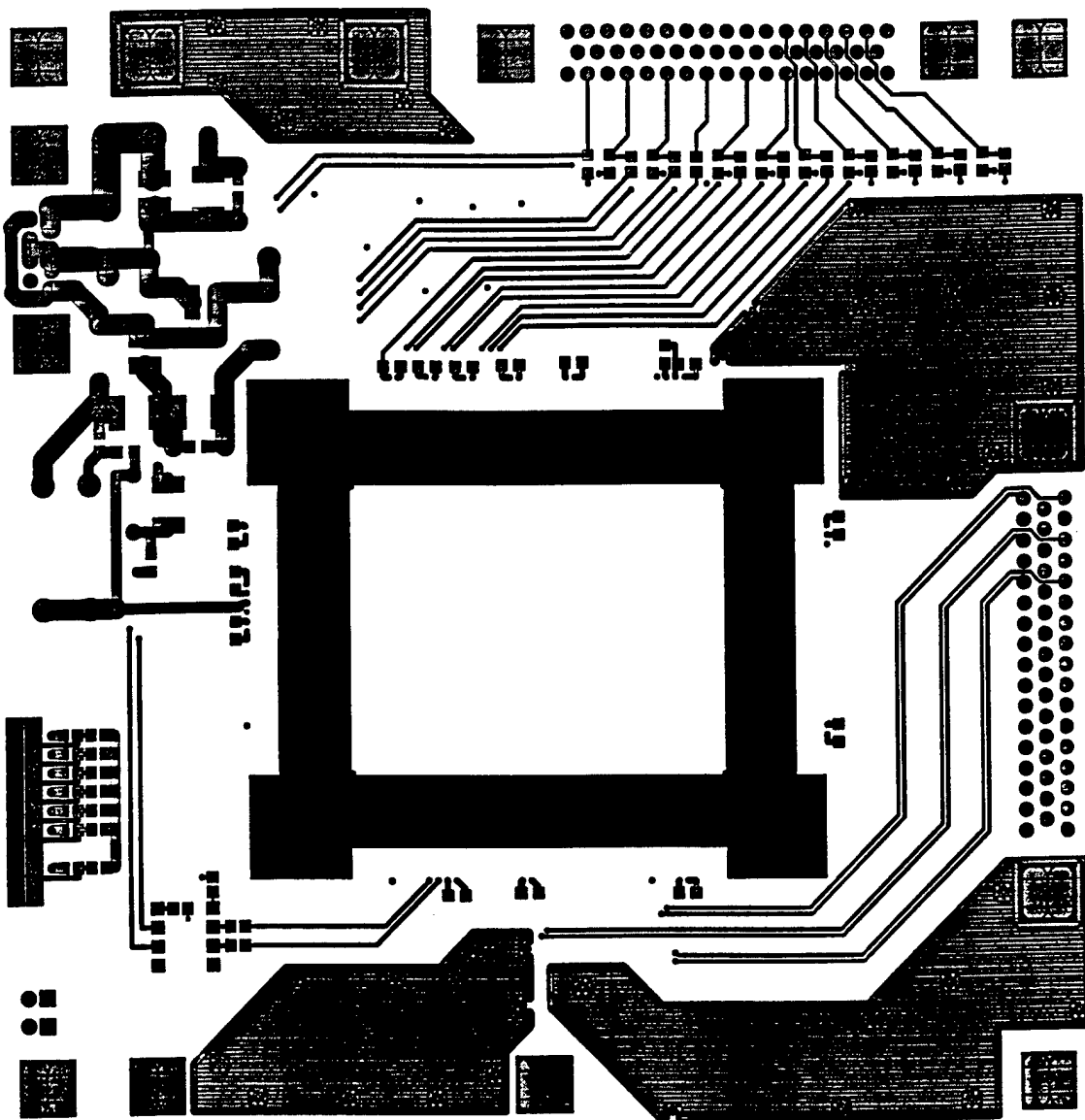
LAYER_3: VCC, VCCA, VCCD (NRL MCM EVAL BRD REV 0.0)



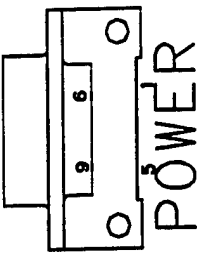
LAYER_4: VEE (NRL MCM EVAL BRD REV 0.0)



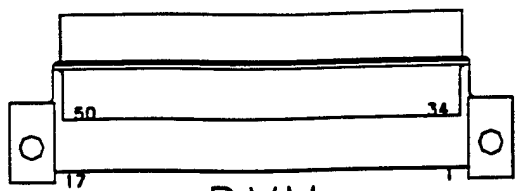
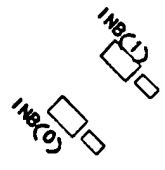
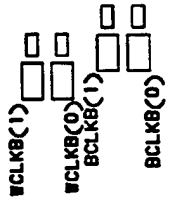
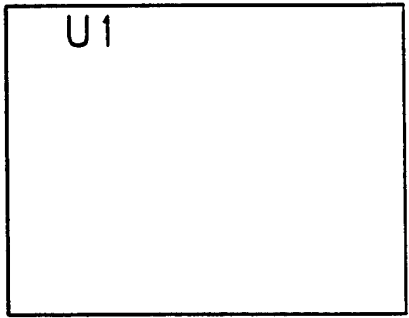
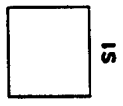
LAYER_5: GROUND (NRL MCM EVAL BRD REV 0.0)



LAYER_6: SIGNAL_2 (NRL MCM EVAL BRD REV 0.0)



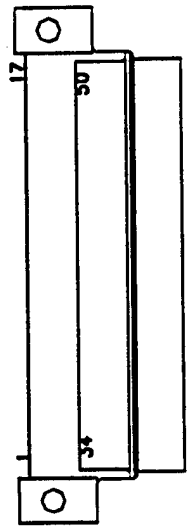
- J12
- J9
- J11
- J10
- J8
- J6
- J4
- J5
- J3



- C30
- C29
- R7
- C28
- C16
- R13
- C45
- R14
- C44
- R6
- C43
- R15
- C42
- R18
- C41
- R17
- C39
- R16
- C40
- R3

TRW
NRL 12-Bit ADC
MCM Evaluation Board
Aug. 2, 1999 Rev 0.0

DATA



C28
 C22
 W2
 C24
 W15
 W11
 C25
 W11
 C21
 W1
 C20
 W11
 C48
 W18
 C48
 W18
 C41
 W18
 C21
 W1

C31
 C31
 C38
 C38
 C31
 C31

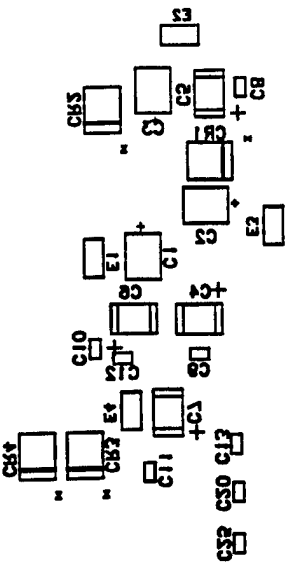
C31

C31

C14

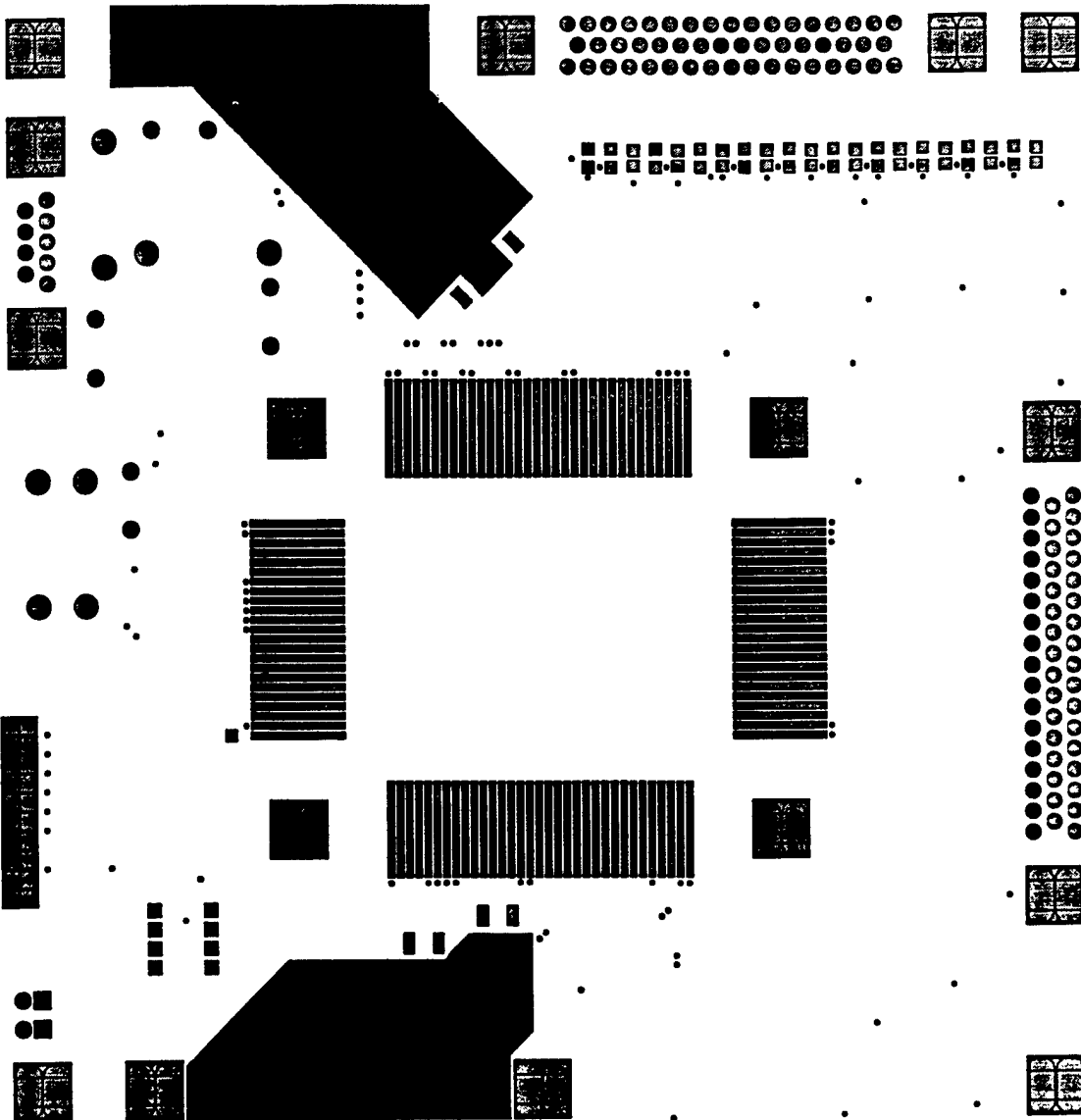
C31

C14

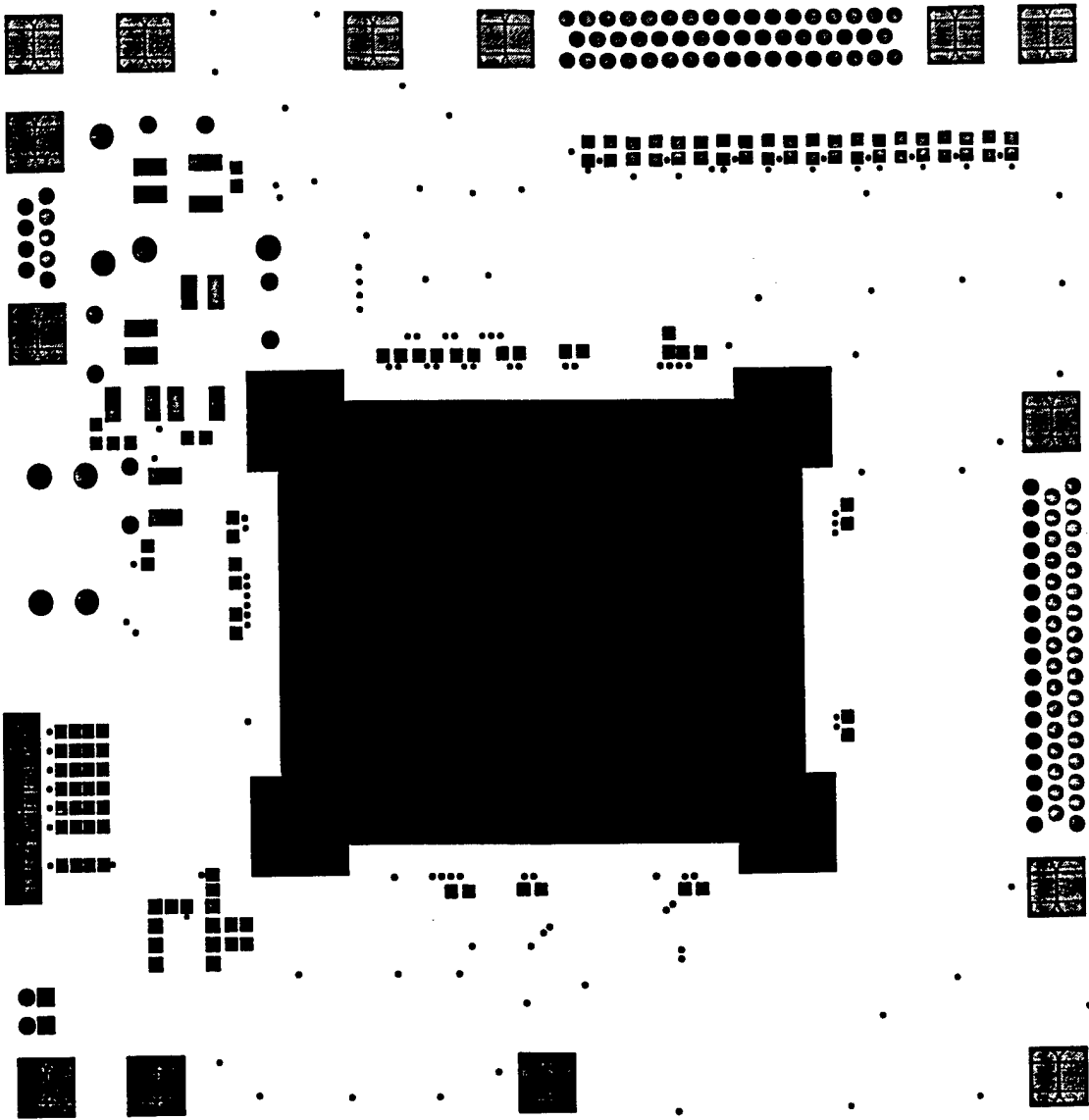


W20W31
 W20W32
 W20W33
 W20W34
 W20W35
 W20W36
 W20W37
 W20W38
 W20W39
 W20W40
 W20W41
 W20W42
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 W20W97
 W20W98
 W20W99
 W20W100

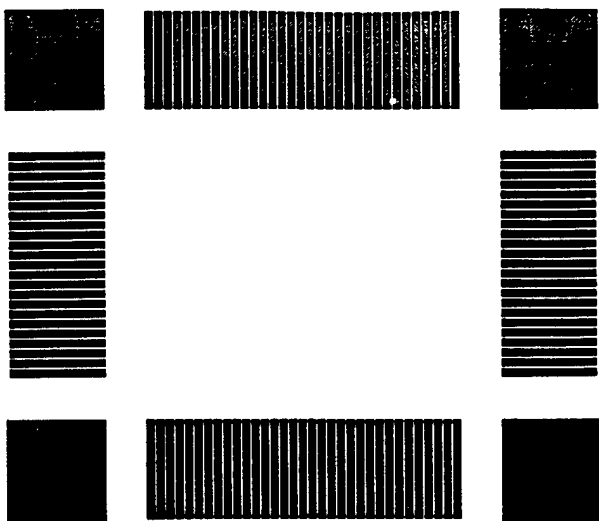
SILKSCREEN_BOTTOM (NRL MCM EVAL BRD REV 0.0)



SOLDER_MASK_TOP (NRL MCM EVAL BRD REV 0.0)



SOLDER_MASK_BOTTOM (NRL MCM EVAL BRD REV 0.0)



GOLD_PLATED_AREA_TOP (NRL MCM EVAL BRD REV 0.0)



GOLD_PLATED_AREA_BOTTOM (NRL MCM EVAL BRD REV 0.0)

Subject:
Summary of NRL HSAD9 MCM

Date:
August 10, 1999

From:
Khanh Thai
Location/Phone
O2/2374
(310) 813-7995

MCM Summary

- Size L x W x H 2.000" x 1.500" x 0.167"
- No. of leads 112
- Number of Layers 6 Ceramic Layers
 7 Metallization Layers
- Power Dissipation 6 Watts
- Technology HTCC – high temperature cofired ceramic
- Material Alumina
- Heat Sink CuW – copper tungsten
- Via Types 0.004 hole w/ 0.008 annular ring
 0.008 hole w/ 0.012 annular ring
- Signal Traces ≥ 0.004
- Clearances ≥ design standard in NTK Technical Ceramics Manual

Gerber Format

- Gerber Format: D-coded assigned, Gerber format
- Aperture Types: Trace and Flash
- Units: Inches
- Numeric Format: 6-decimal places

N/C Drill Format

- Drill File Format: Excellon
- Units: Inches
- Numeric Format: Leading / Trailing zero present

Issues and Concerns

- This design is based on the NTK "Special" Design Rules.
 - It is okay for NTK to adjust Gerber data so that design integrity is consistent with its manufacturing process design rules.
 - ***TRW must be informed, and approve any design changes to the MCM layout.***
- Expected date of delivery of MCM: September 15, 1999.

Contents of Data Disk

Directory:

/net/cabo/proj61/mgc_d502_chips/AMAD19_1/mcm/amad19_mcm/pcb/mfg/..

Artwork Files:

Gerber Data <i>Filename</i>	Description
TRW_HSAD9.BRZ	Layer 1: Seal Ring Braze Layer Pattern
TRW_HSAD9.SG1	Layer 2: Signal 1 (Top) Pattern
TRW_HSAD9.GD1	Layer 3: Ground 1 Pattern
TRW_HSAD9.VEE	Layer 4: Power VEE Pattern
TRW_HSAD9.VCC	Layer 5: Power VCC, VCCA, VCCD Pattern
TRW_HSAD9.SG2	Layer 6: Signal 2 Pattern
TRW_HSAD9.GD2	Layer 7: Ground 2 Pattern
TRW_HSAD9.SSN	MCM Identification Info for Layer 2

Aperture File:

ASCII Data <i>Filename</i>	Description
TRW_HSAD9_REV.APR	Aperture definitions (revised)

Drill Data Files:

Excellon Data <i>Filename</i>	Description
thr_BRZG2	Through Via from Braze (layer 1) to Ground 2 (layer 7)
bv_BRZS1	Buried Via from Braze (layer 1) to Signal 1 (layer 2)
bv_S1G1	Buried Via from Signal 1 (layer 2) to Ground 1 (layer 3)
bv_S1VEE	Buried Via from Signal 1 (layer 2) to VEE (layer 4)
bv_S1VCC	Buried Via from Signal 1 (layer 2) to VCC (layer 5)
bv_S1S2	Buried Via from Signal 1 (layer 2) to Signal 2 (layer 6)
bv_G1G2	Buried Via from Ground 1 (layer 3) to Ground 2 (layer 7)

Attachments:

- **Aperture Table:**
A list of different aperture types used in the layout.
- **Via Definitions:**
Shows the different types and sizes of vias used. Includes the via naming conventions.
- **Mechanical Drawings:**
 - 112 Lead HTCC MCM Package**
 - MCM Layers (side view)**
 - MCM Cover**
- **Power and Signal Layers Drawings:**
Hard copies of the Artwork files created in Mentor Graphics MCM station.
 - Layer 1: Seal Ring Braze Layer Pattern**
 - Layer 2: Signal 1 (Top) Pattern**
 - Layer 3: Ground 1 Pattern**
 - Layer 4: Power VEE Pattern**
 - Layer 5: Power VCC, VCCA, VCCD Pattern**
 - Layer 6: Signal 2 Pattern**
 - Layer 7: Ground 2 Pattern**
 - MCM Identification Info for Layer 2**
- **MCM Schematics:**
 - amad19_mcm (Mentor Graphics)**
- **MCM Station BOM (Bill Of Materials) file:**
This file lists all the parts used in the MCM. These components are stored in the cell library in Mentor Graphics MCM Station: **/net/cabo/proj61/mgc_d502_chips/AMAD19_1/mcm/amad19_mcm/design_geom/..**
- **Wire Bonding Diagrams:**
All wire bonds are 1 mil gold wire (C600218-2)
There are approximately 410 bonding wires.

APERTURE TABLE:

Tuesday July 13, 1999; 11:45:22

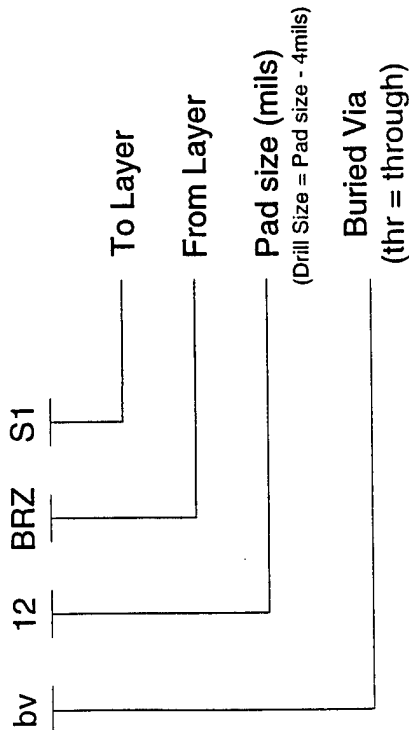
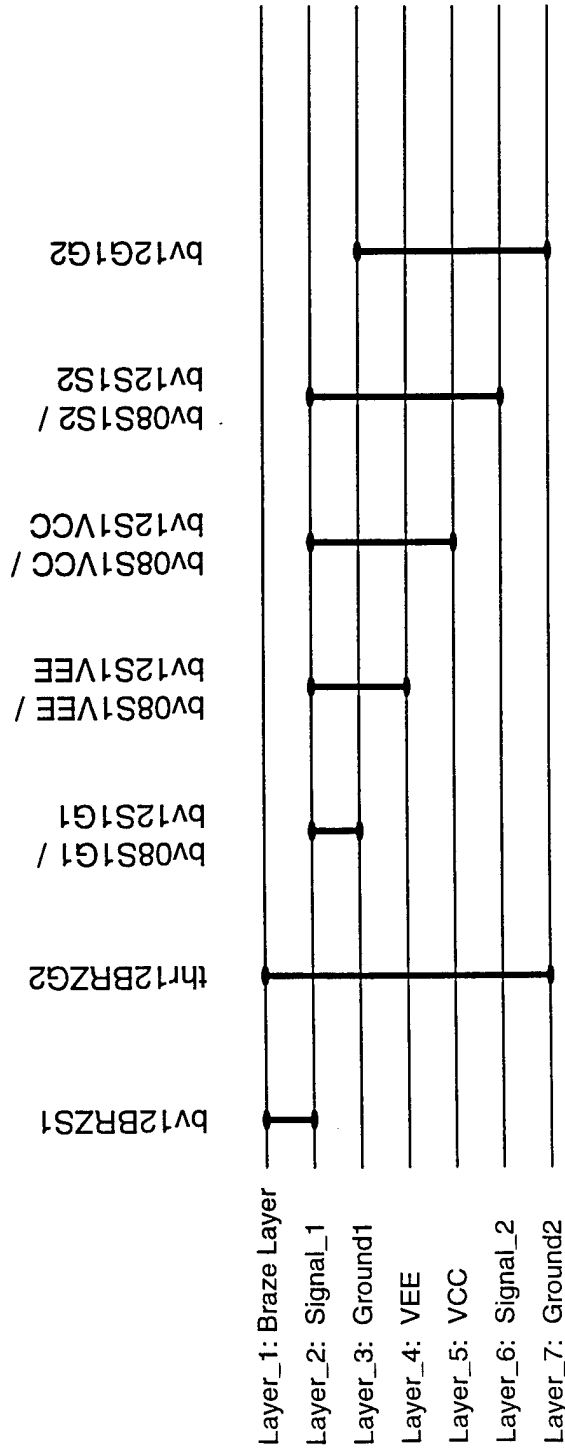
Position	Shape	Type	Width(X)	Height(Y)/Diameter	Orientation	Mirror	Power	Dcode	Used Last Run
1	circle	trace	0.000000	0.004000	0	false	false	10	false
2	circle	trace	0.000000	0.012000	0	false	false	11	false
3	circle	trace	0.000000	0.010000	0	false	false	12	false
4	circle	trace	0.000000	0.025000	0	false	false	13	false
5	circle	trace	0.000000	0.008000	0	false	false	14	false
6	circle	trace	0.000000	0.005000	0	false	false	15	false
7	circle	trace	0.000000	0.006000	0	false	false	16	false
8	rectangle	flash	0.050000	0.035000	0	false	false	17	false
9	rectangle	flash	0.035000	0.050000	0	false	false	18	false
10	rectangle	flash	0.050000	0.025000	0	false	false	19	false
11	rectangle	flash	0.060000	0.035000	0	false	false	70	false
12	rectangle	flash	0.068000	0.068000	0	false	false	71	false
13	rectangle	flash	0.025000	0.030000	0	false	false	20	false
14	rectangle	flash	0.004000	0.004000	0	false	false	21	false
15	rectangle	flash	0.005000	0.005000	0	false	false	22	false
16	rectangle	flash	0.006000	0.006000	0	false	false	23	false
17	rectangle	flash	0.030000	0.025000	0	false	false	24	false
18	rectangle	flash	0.010000	0.010000	0	false	false	25	false
19	rectangle	flash	0.030000	0.035000	0	false	false	26	false
20	rectangle	flash	0.025000	0.050000	0	false	false	27	false
21	rectangle	flash	0.035000	0.030000	0	false	false	28	false
22	rectangle	flash	0.006000	0.012000	0	false	false	29	false
23	circle	trace	0.000000	0.001000	0	false	false	72	false
24	circle	trace	0.000000	0.002000	0	false	false	73	false
25	circle	flash	0.000000	0.012000	0	false	false	125	false
26	circle	flash	0.000000	0.008000	0	false	false	126	false

Object Painting
Aperture Position Resolution
23 0.000800

Area Fill Aperture
Aperture Position Spacing
23 0.004000 0.004000

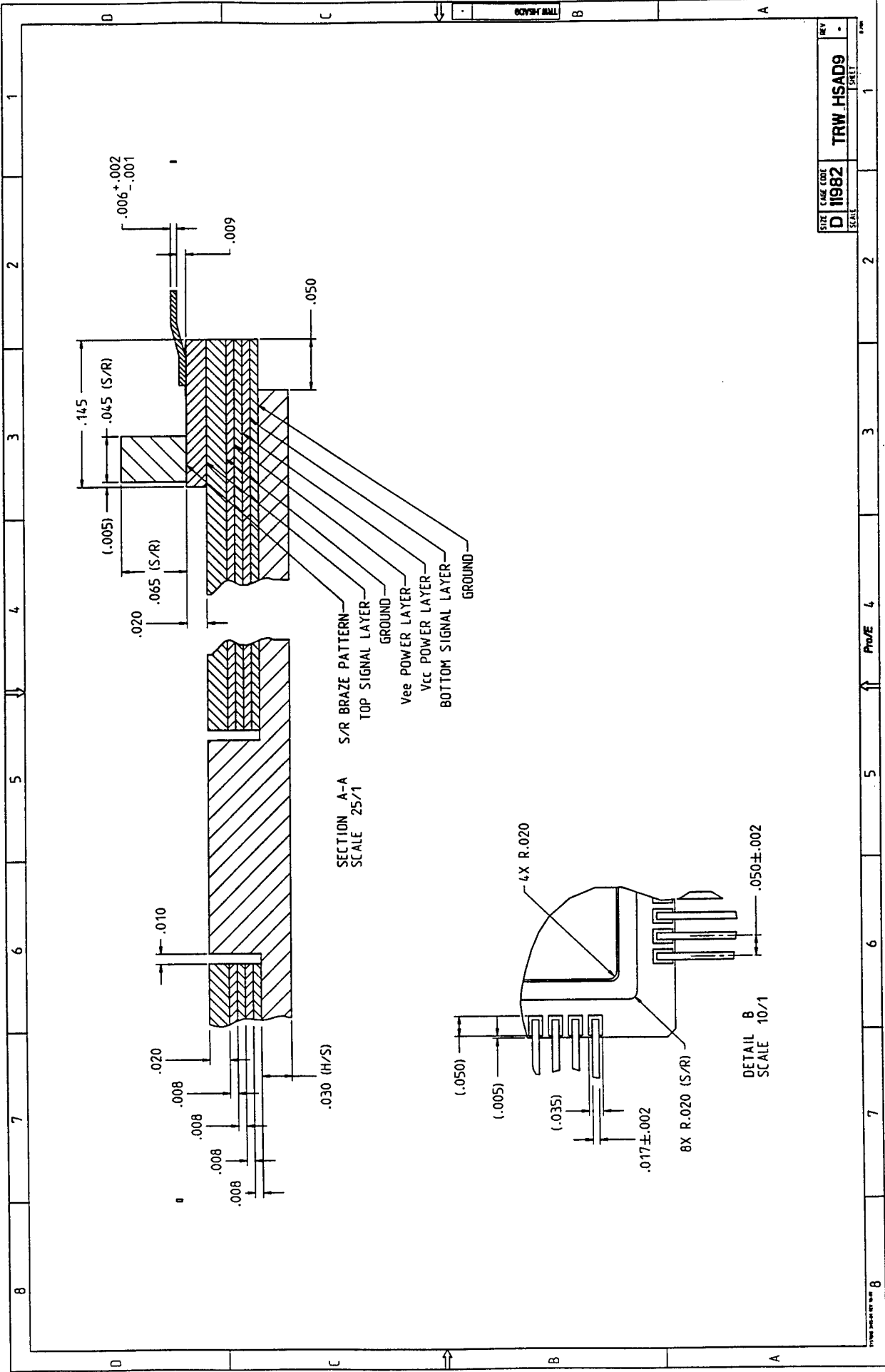
Thermal tie aperture 23

Via Definitions:

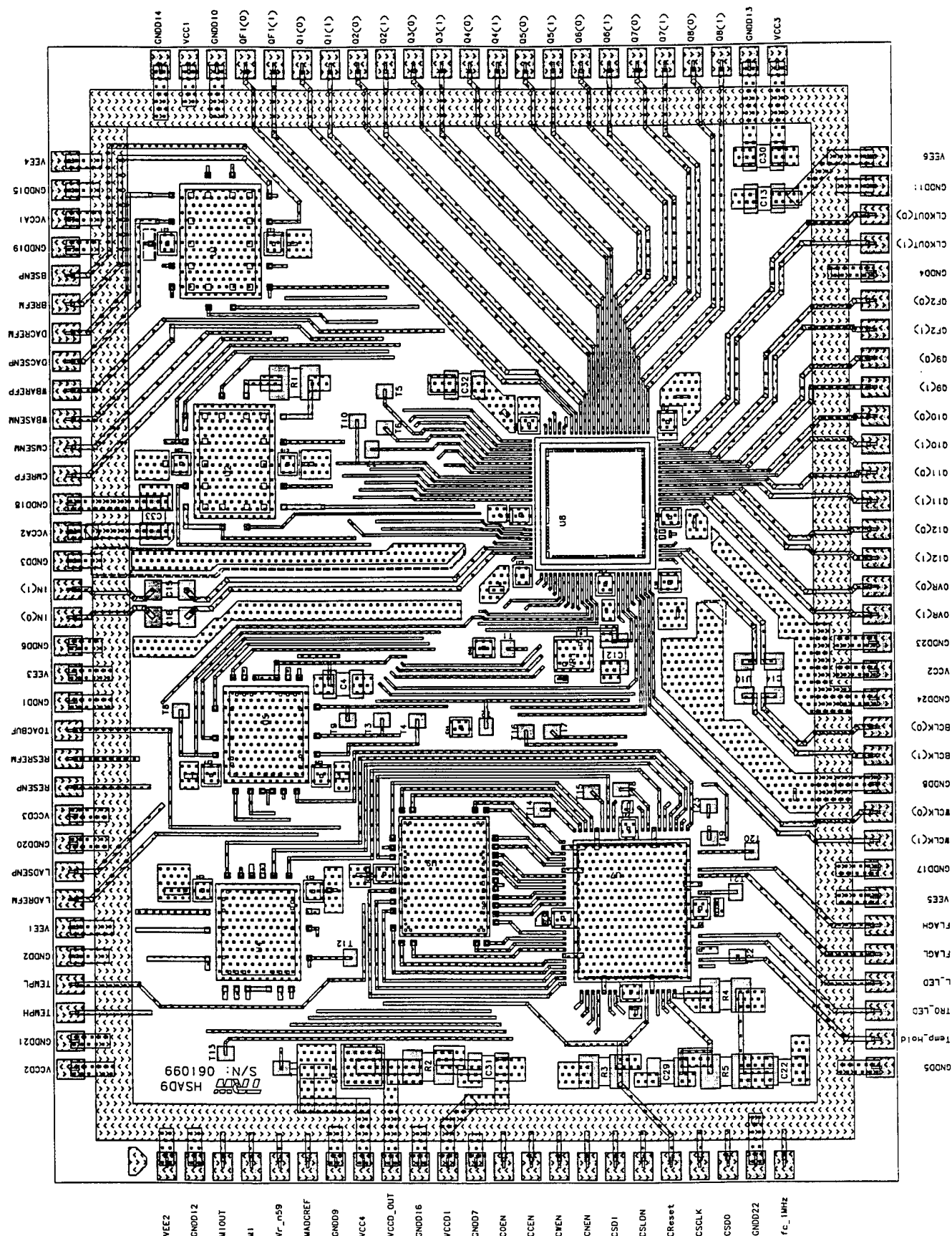


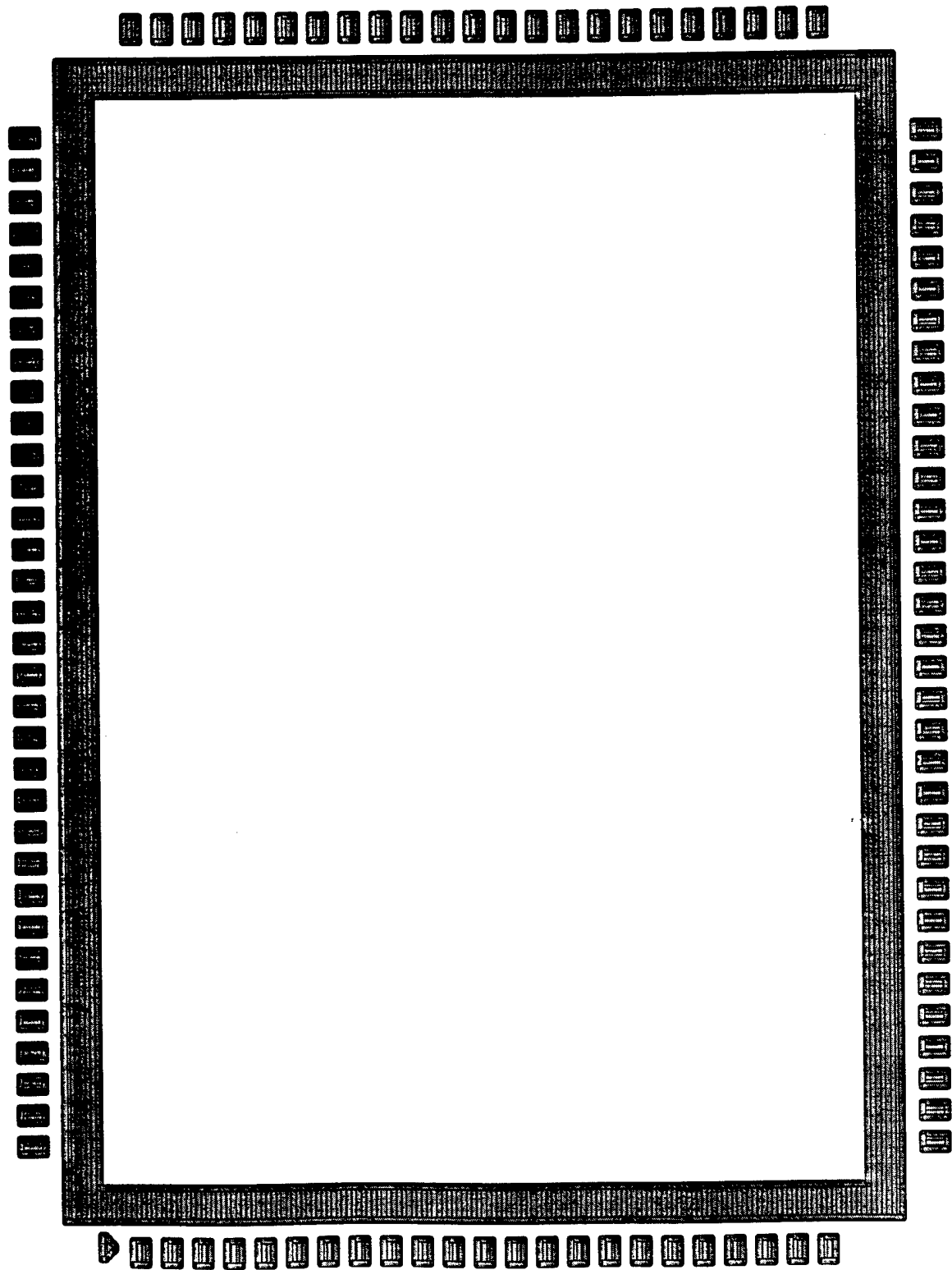
BOARD'S DRILL SCHEDULE

DRILL SYMBOL	DRILL SIZE	COUNT	PLATED	Min/Max
○	.004	205	YES	---
⊞	.008	277	YES	---

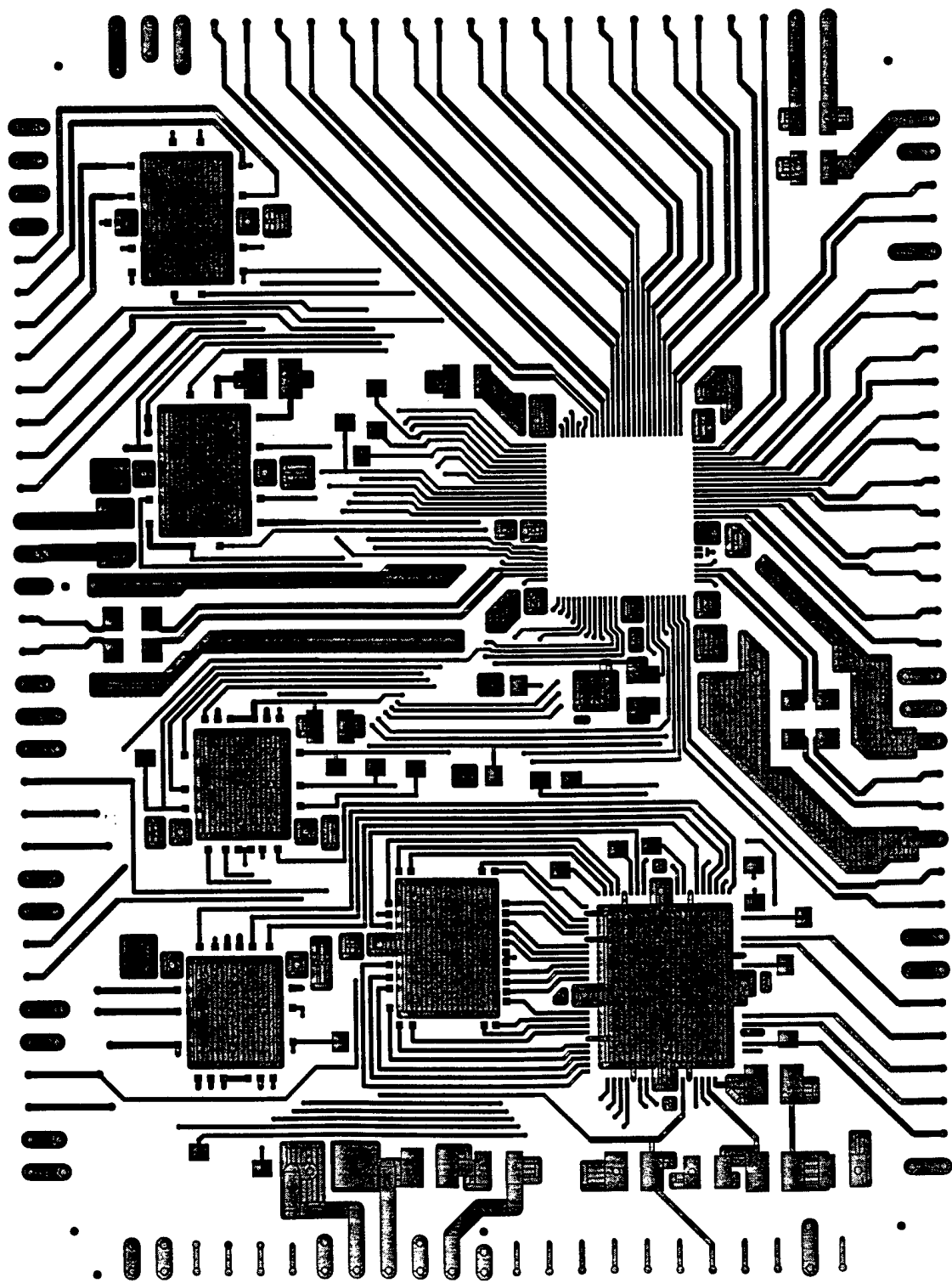


REV	DATE	CODE	TRW_HSAD9
1			
2			
3			
4			
5			
6			
7			
8			

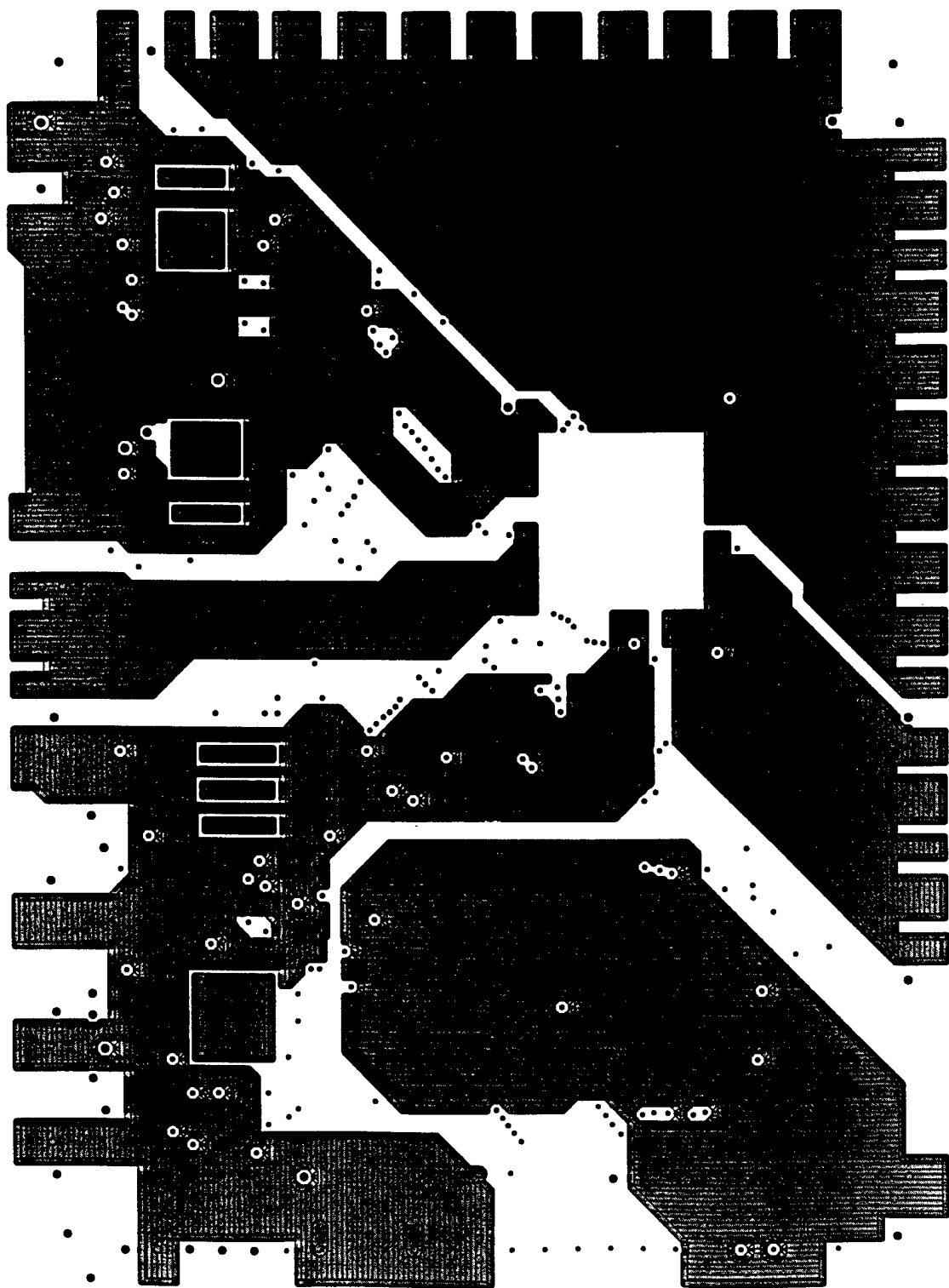




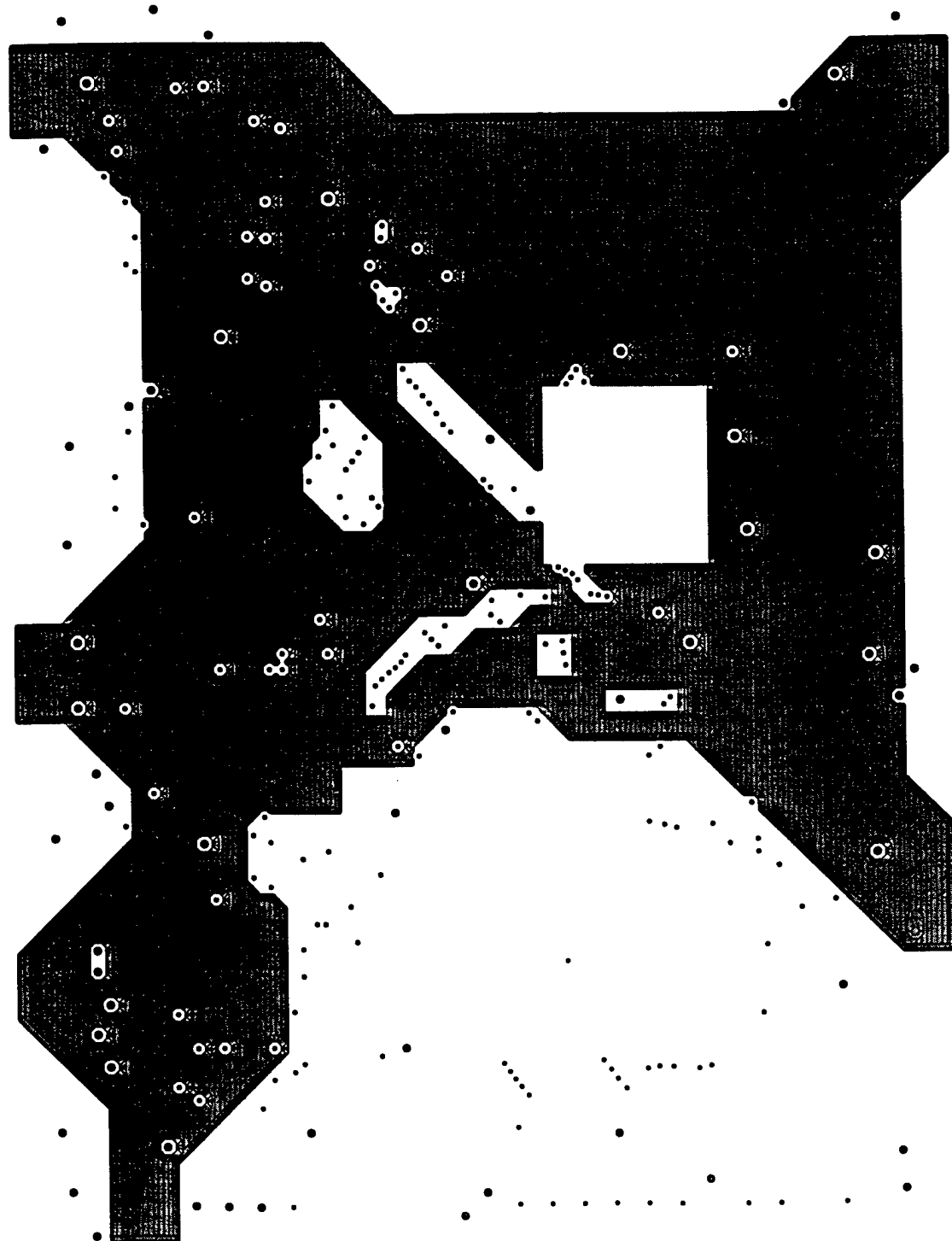
LAYER_1: BRAZE_LAYER (HSAD9 MCM)



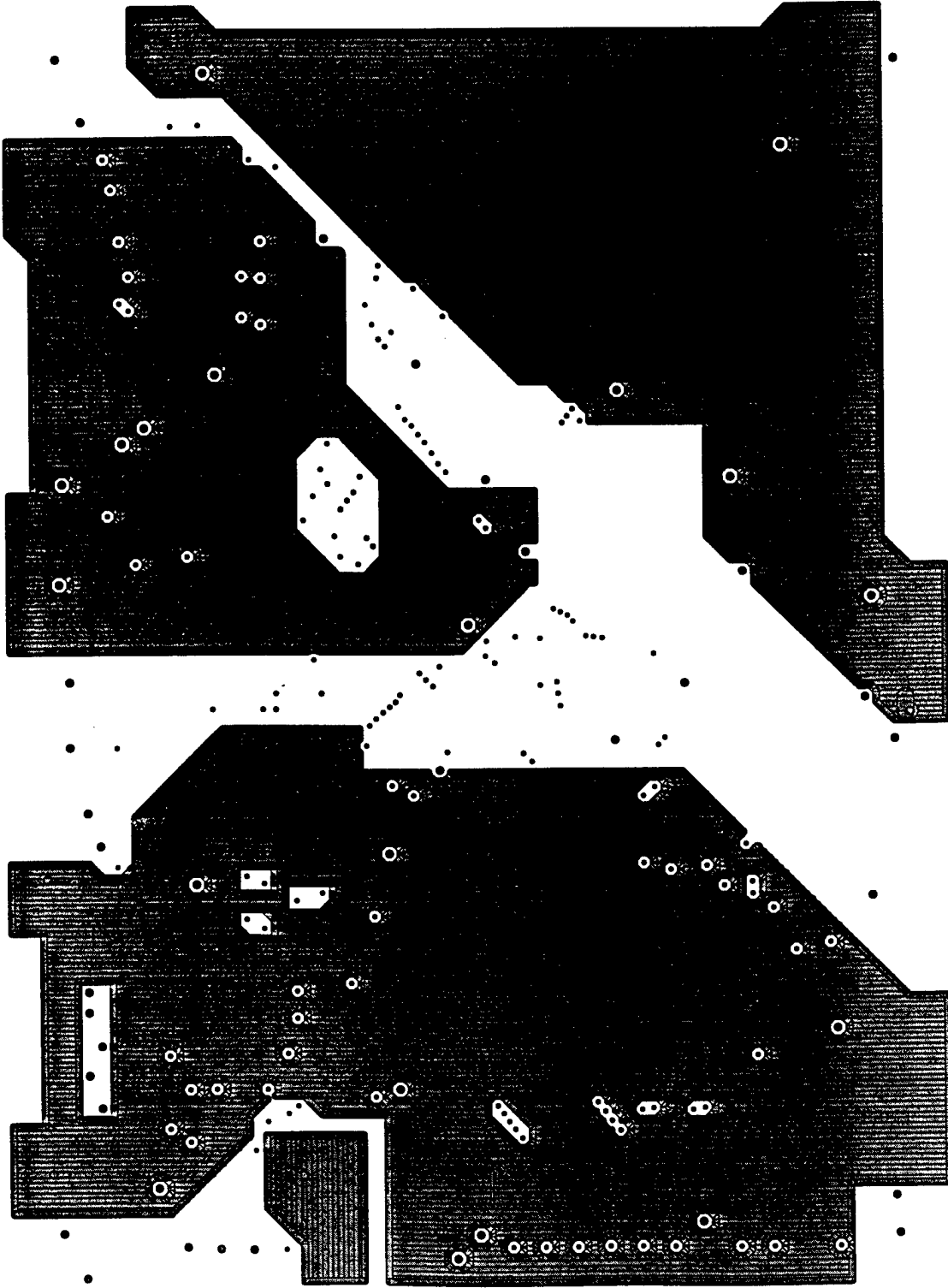
LAYER_2: SIGNAL_1 (HSAD9 MCM)



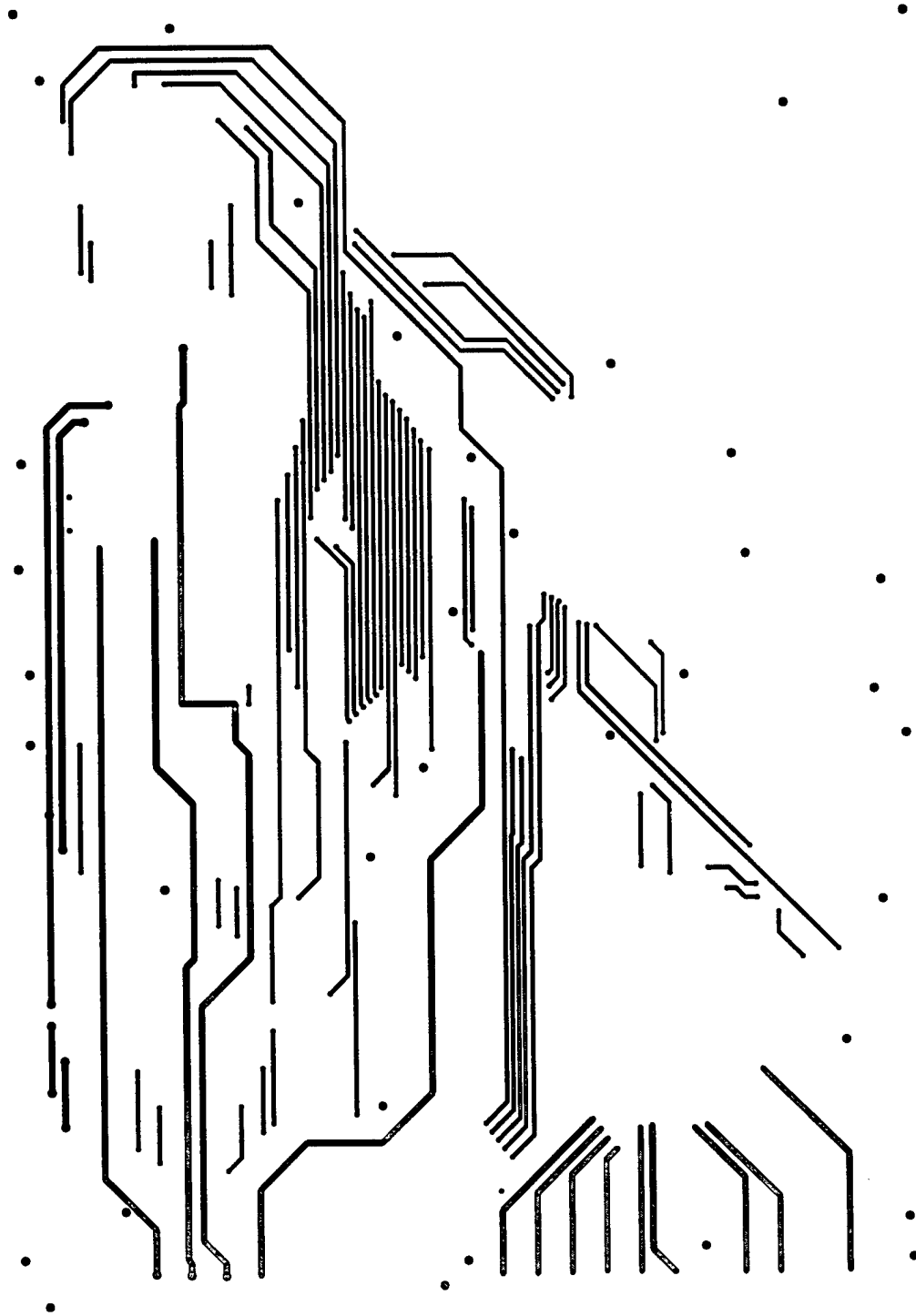
LAYER_3: GROUND1 (HSAD9 MCM)



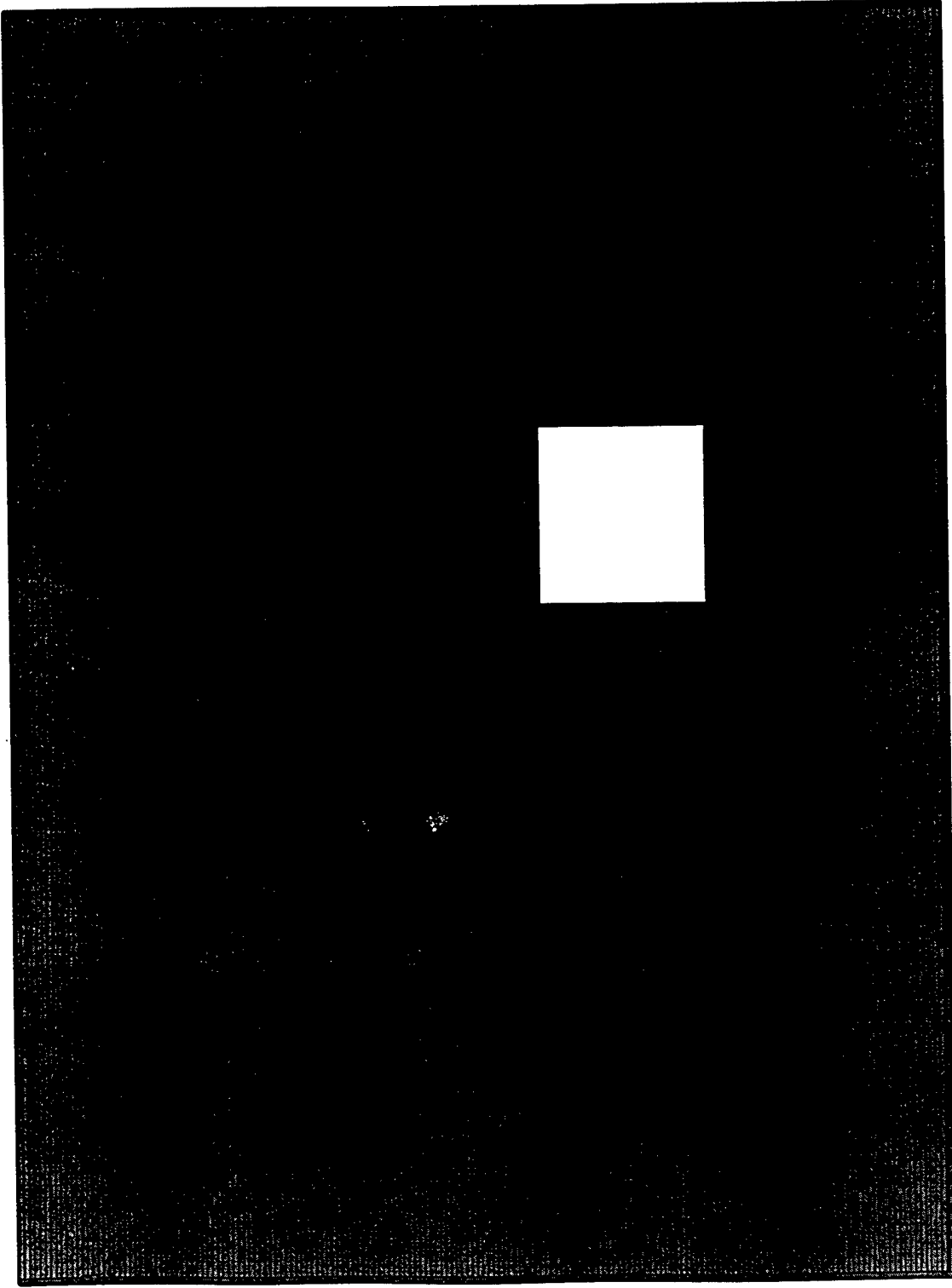
LAYER_4: VEE (HSAD9 MCM)



LAYER_5: VCC (HSAD9 MCM)



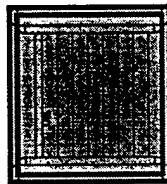
LAYER_6: SIGNAL_2 (HSAD9 MCM)



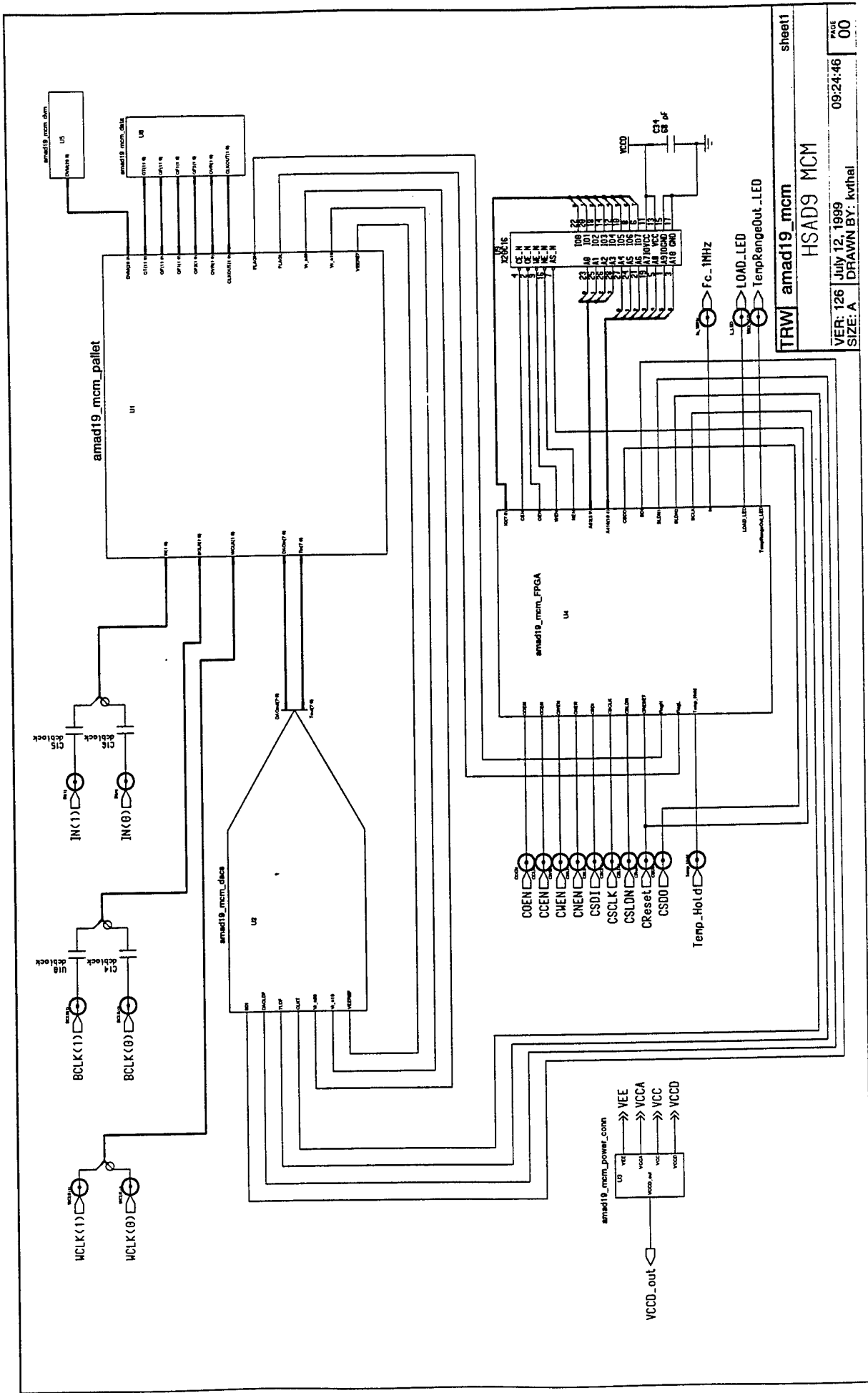
LAYER_7: GROUND2 (HSAD9 MCM)

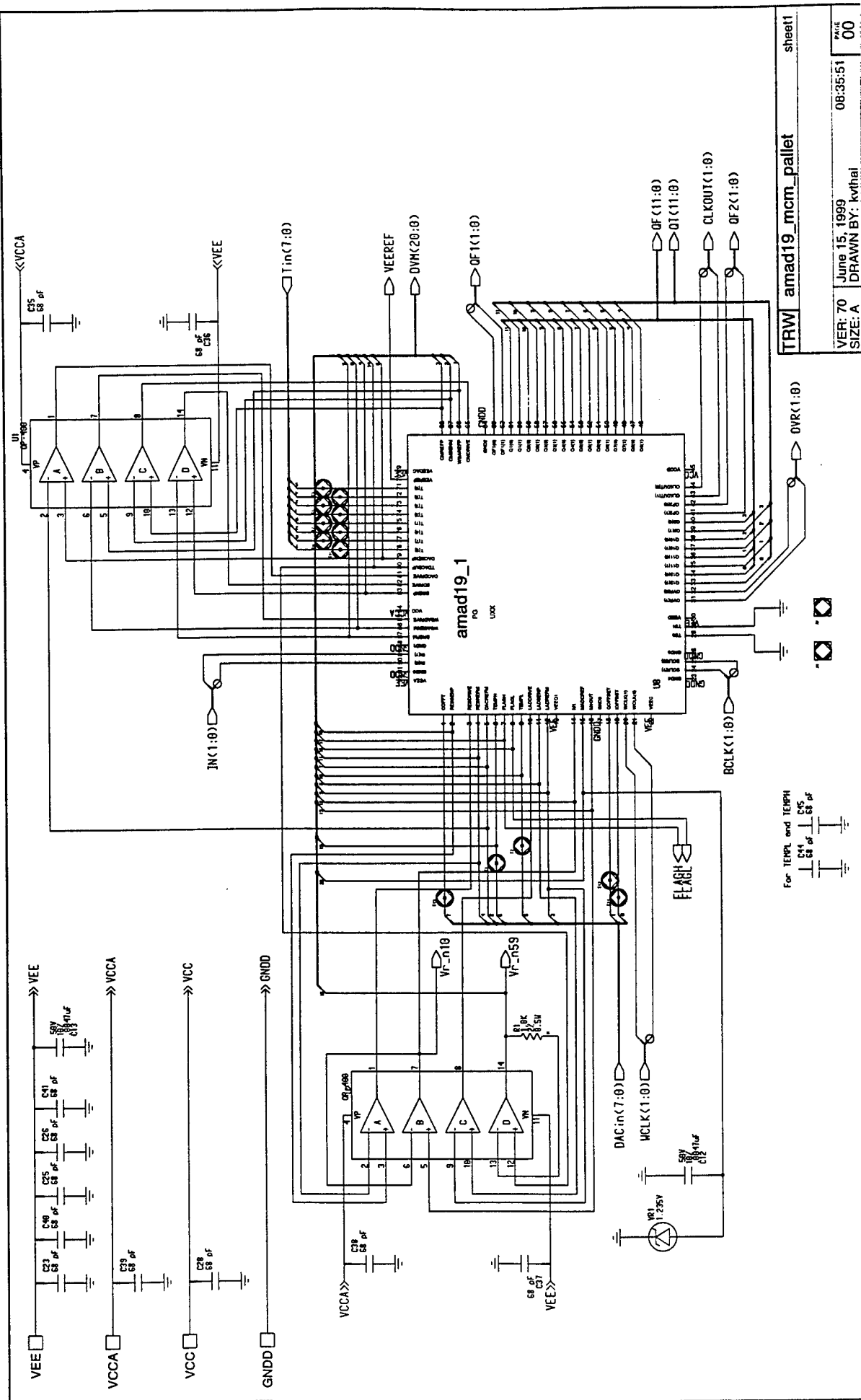
660190 :N/S
60YSH

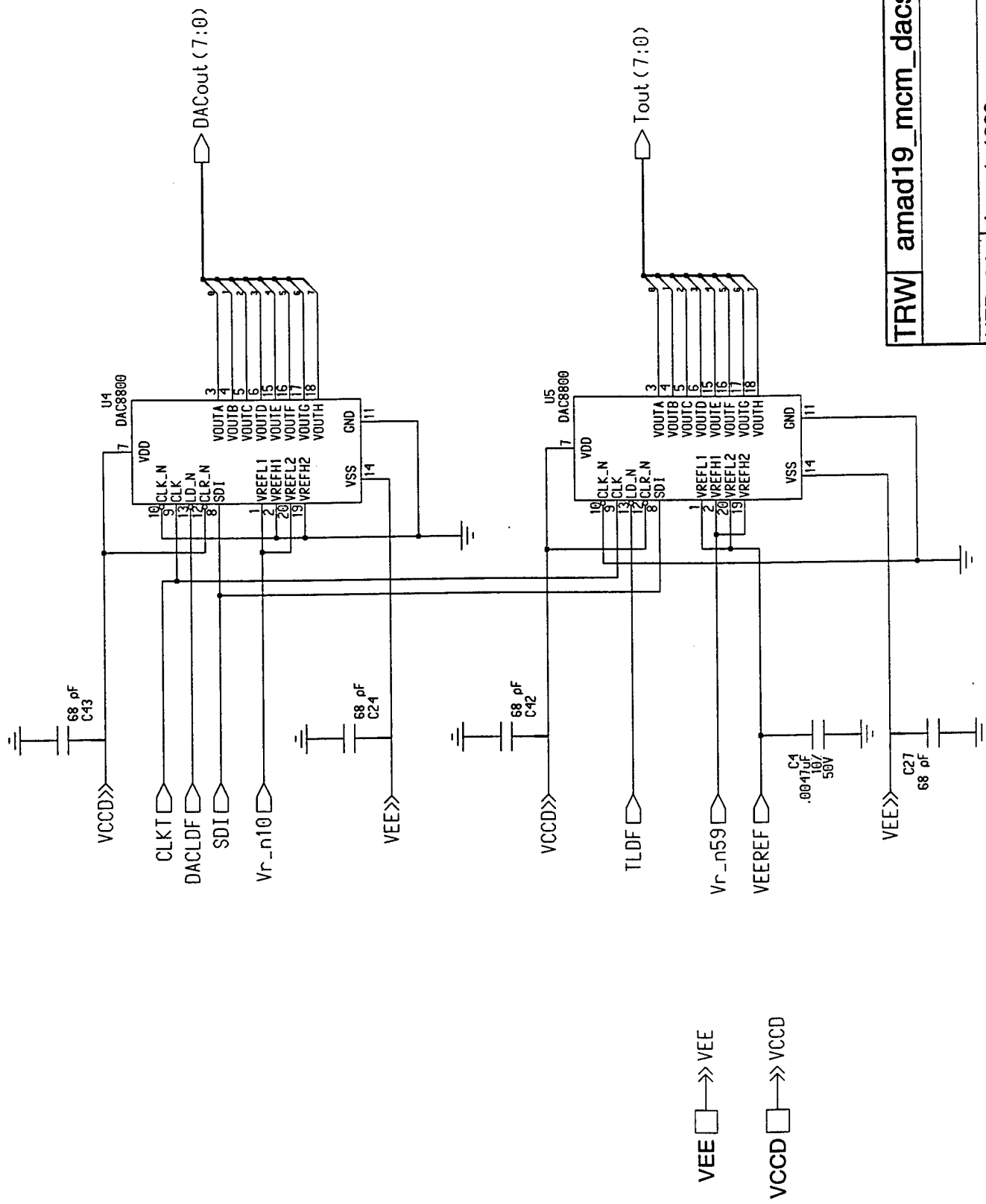
Cutout on Layers 1 - 7



SILKSCREEN_1: LAYER_2, SIGNAL_1 CHSAD9 MCM



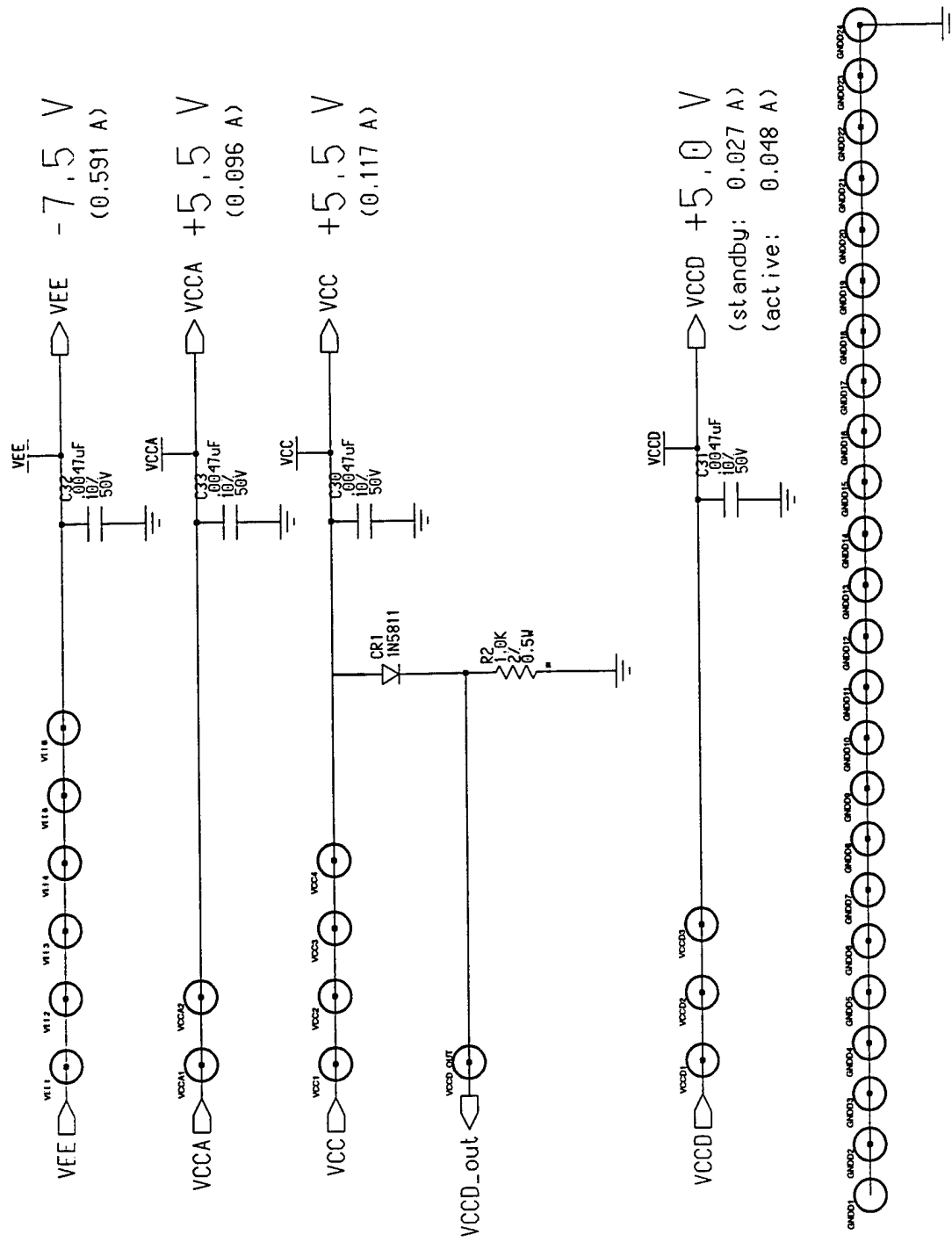




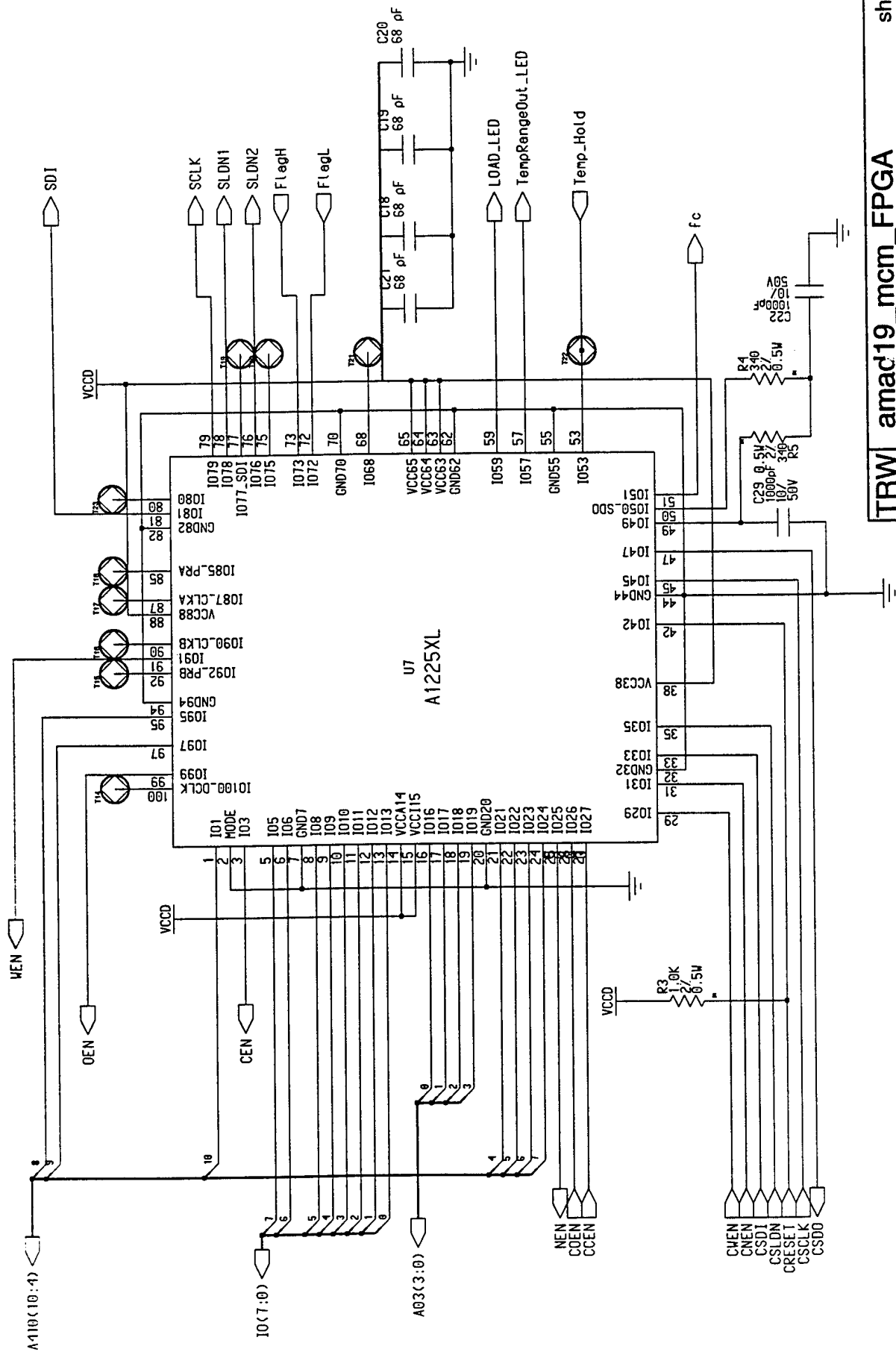
VEE ☐ → VEE

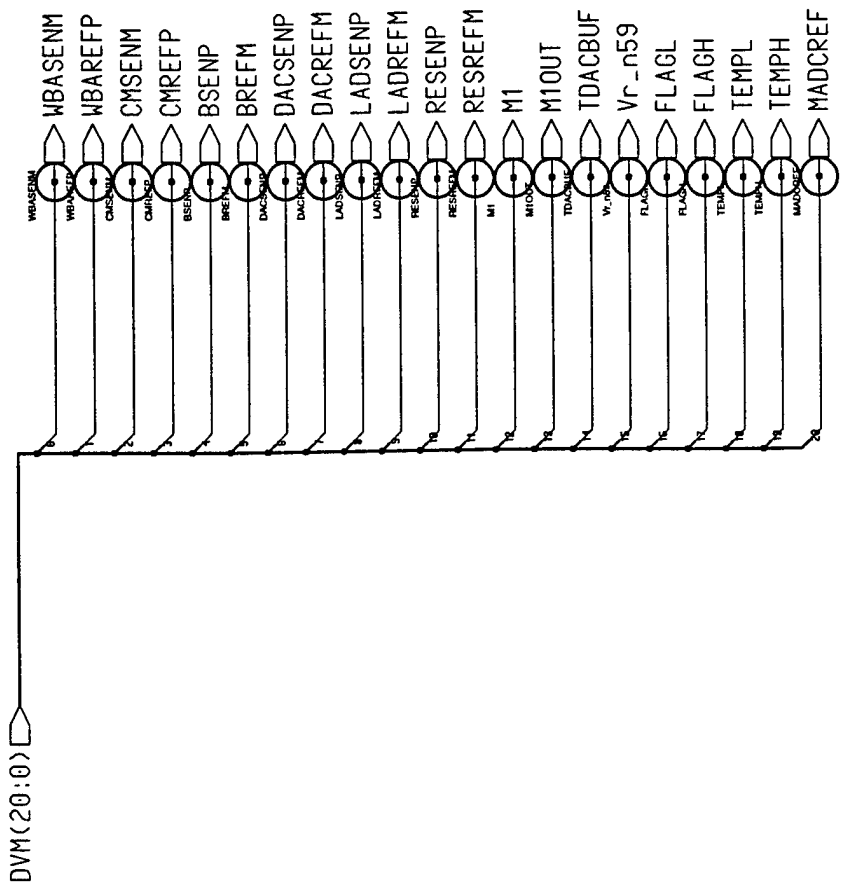
VCCD ☐ → VCCD

TRW	amad19_mcm_dacs	sheet1
VER: 24	June 1, 1999	PAGE 00
SIZE: A	DRAWN BY: kvthai	

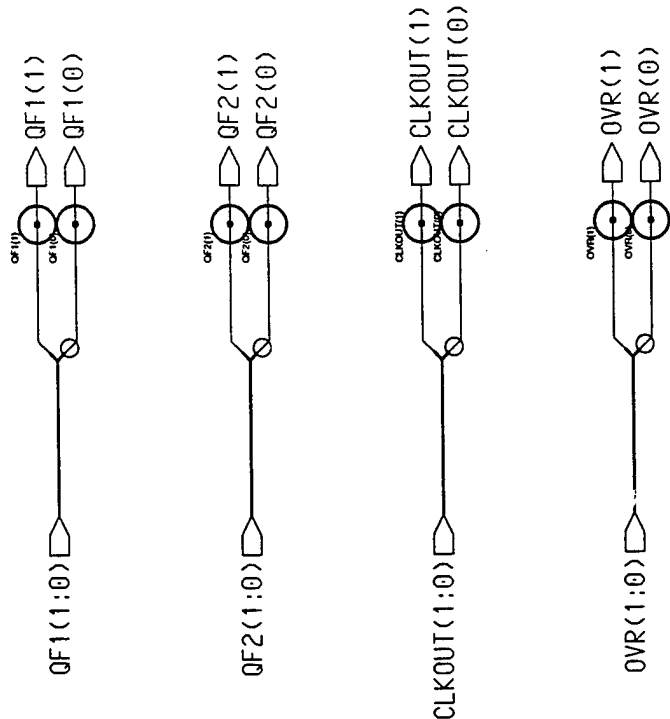
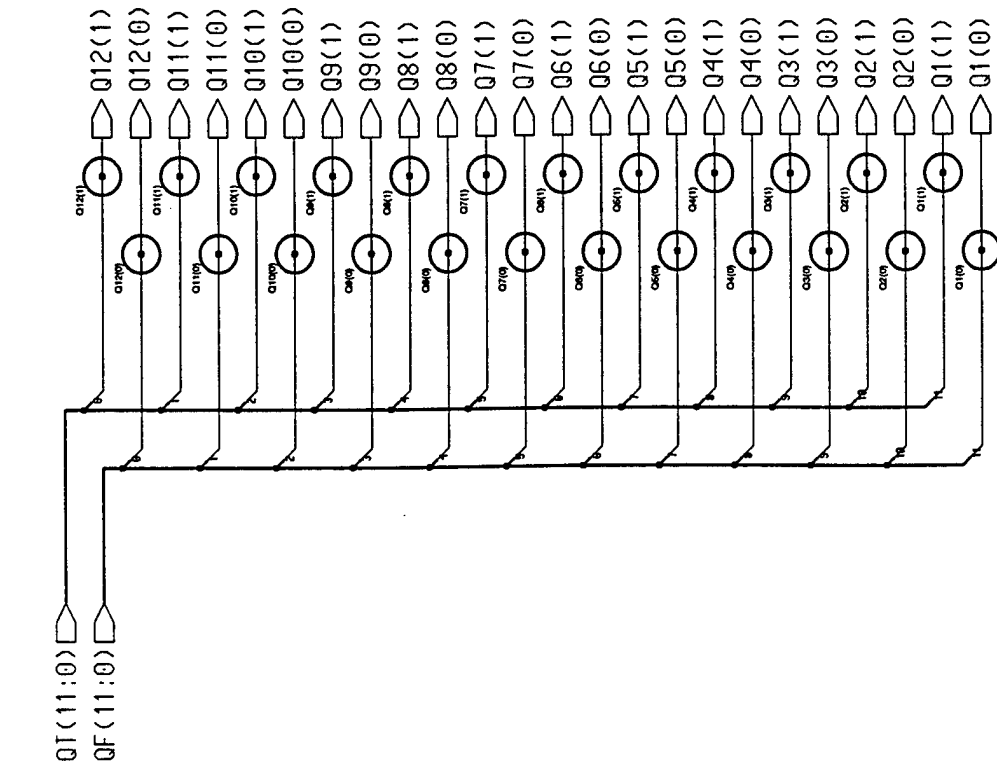


TRW	amad19_mcm_power_conn	sheet1
VER: 46	May 25, 1999	PAGE 00
SIZE: A	DRAWN BY: kvthai	





TRW	amad19_mcm_dvm	sheet1
VER: 17 SIZE: A	July 12, 1999 DRAWN BY: kvthai	PAGE 00



TRW	amad19_mcm_data	sheet1
VER: 14 SIZE: A	May 5, 1999 DRAWN BY: kvthai	PAGE 00

MCM Station BOM file

ITEM_NUMBER	PART NO.	ALT. PART NO.	COUNT	DESCRIPTION	REFERENCE	SOURCE
1	1A036-337	1A074-561Z-001	7	CAP (4700pF) size AA	C4 C12 C13 C30 C31 C32 C33	ESS
2	1A036-336	1A074-557Z-001	2	CAP (1000pF) size AA	C22 C29	ESS
3	1DA29-002	1N5811	1	1N5811	CR1	
4	1K070-073	1K055-248W-001	3	RES (1K)	R1 R2 R3	
5	1K070-074	1K055-236W-001	2	RES (340)	R4 R5	
6	A1225XL-VQ100C	a1225xl	1	A1225XL	U7	
7	DAC8800	dac8800	2	DAC8800	U4 U5	
8	LM185H-2.5	lm385	1	LM185	VR1	
9	OP400AY	op400	2	OP-400	U1 U2	
10	amad19_1	amad19_1	1	amad19_1	U8	
11	dcblock	dcblock	4	dcblock	C14 C15 C16 U10	
12	dicap	dicap	22	dicap	C18 C19 C20 C21	
					C23 C24 C25 C26	
					C27 C28 C34 C35	
					C36 C37 C38 C39	
					C40 C41 C42 C43	
					C44 C45	
13	x20c16	x20c16	1	x20c16	U9	
14	jumperpad	jumperpad	2	jumperpad	J1 J2	
15	padout	padout	112	padout		
16	testpt	testpt	23	probe pads	T1 T2 T3 T4 T5 T6	
					T7 T8 T9 T10 T11	
					T12 T13 T14 T15	
					T16 T17 T18 T19	
					T20 T21 T22 T23	

